### Door Catalog 2012

Entry Doors Patio Doors Storm Doors



















### What **ProVia**

### Professional-Class?

## Highest Standard

ProVia is committed to making doors the professional way; doors individually customized for homeowners to **the highest standards of durability, security and energy efficiency** in the residential market. A clear difference so defining that it has established a new category of professional–class doors, a better alternative to consumer-grade doors.



### **Beauty**

A beautiful ProVia entry system will always greet your guests with classic elegance and style.



### **Durability**

Made with the finest materials and backed by our Lifetime Limited Transferable Warranty, our durability can't be beat.



### Security

We focus on the strength and security of every door so you can focu on what's really important-your life.



### **Energy Efficiency**

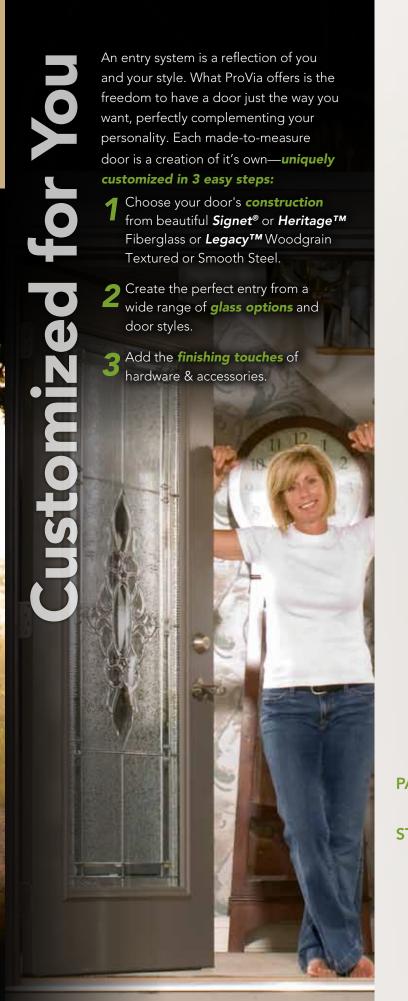
Engineered to keep the elements at bay and your home comfortable all year long.



### Our Culture

We've been building a reputation for quality since our company was founded over 30 years ago near Sugarcreek, Ohio, in the heart of Amish country, an area well known for quality and craftsmanship.

While old-world craftsmanship is very much a part of our culture, it's supported by modern design techniques and state-of-the-art manufacturing processes. We've created the perfect balance between traditional quality and modern technology.



| ENTRY DOORS         |
|---------------------|
| DOOR CONSTRUCTION   |
| Features & Benefits |

| reatures & Derients                |    |
|------------------------------------|----|
| Signet® Fiberglass Features        | 6  |
| Heritage™ Fiberglass Features      | 8  |
| Legacy™ Steel Door Features        |    |
| GLASS                              |    |
| ComforTech™ Glazing Systems        |    |
|                                    | 10 |
| ComforTech Benefits                | 12 |
| Decorative Glass                   |    |
| Cheyenne                           |    |
| Brilliance                         |    |
| Glenmore                           |    |
| St. Jane                           |    |
| Crystal                            |    |
| Santa Fe                           |    |
| Solitaire                          | 26 |
| Barcelona                          | 28 |
| Radiant Hues                       | 30 |
| Tranquility                        | 32 |
| Classic                            | 34 |
| Lehigh                             | 36 |
| Emerald                            |    |
| Beveled                            |    |
| Diamond                            |    |
| Tuscany                            | 44 |
| Twilight                           | 46 |
| Inspirations™ Art Glass            | 48 |
| Privacy Glass                      |    |
| Taffeta                            | 50 |
| Chinchilla                         |    |
| Waterfall                          |    |
| Gluechip                           |    |
| Obscure Pebble                     |    |
| Clear Glass                        |    |
| Internal Blinds                    | 52 |
| Internal Grids                     |    |
| External Grids                     |    |
| Clear Glass                        |    |
| Doors Without Glass                |    |
| FINISHING TOUCHES                  |    |
| Finishes                           | 62 |
| Hardware                           |    |
| Cladding & Casing                  |    |
| InVent™ Retractable Screens        |    |
| Freedom Pet Doors                  |    |
| 8' Doors                           |    |
| French Doors                       |    |
|                                    | 00 |
| ATIO DOORS                         |    |
| Hinged Patio Doors                 |    |
| Prestige™ Vinyl Patio Doors        | 84 |
| TORM DOORS                         |    |
| Features and Benefits              | 88 |
| Spectrum <sup>TM</sup> Storm Doors |    |
| Decorator Storm Doors              |    |
| Deluxe Storm Doors                 |    |
| DuraGuard Storm Doors              |    |
| Superview Storm Doors              |    |
| Hardware                           |    |
| Accessories                        |    |

# 



ENERGY STAR® qualified doors and windows are independently tested and certified to meet strict energy efficiency standards. The annual Sustained Excellence Awards are given to a select group of organizations that have exhibited outstanding leadership. ProVia has won this prestigious award 2 times and Partner of the Year 3 times. ENERGY STAR is a government backed program to help consumers identify energy efficient products.



Most of our Entry Systems are ENERGY STAR qualified.

At ProVia, not only do we manufacture energy efficient products, but we also exercise corporate environmental stewardship. Here are a few examples:

We recycle paper, metals and glass



To save fuel, our trucks use the TriPac Idle Reduction and Temperature Management System.

Paperless online ordering and internal paperless fax system reduces paper use.





For more information, visit the Environmental Stewardship section of our website at www.proviaproducts.com

# Tailored Just for Your Home



Nothing feels quite as good as well-tailored clothing, created specifically to your size, shape, and style preference.
Off-the-rack clothing just doesn't fit everyone's measurements. Similarly, off-the-rack doors fall short of expectations in the same way.

The materials as well as the workmanship that go into custom made doors is of exceptional quality and durability, and far exceeds what is available as ready-made. Unlike consumer-grade doors, professional-class doors are customized to your exact measurements for a better fit and a more secure and energy efficient door.

Entry systems tailored for you - that's the professional way.



What makes a Professional-Class door?



Our stains are hand-applied by professionals then ovencured for maximum beauty and durability. State-of-the-art electrostatic paint application ensures a beautiful even coat.





High-performance, heat resistant window trim is warranted not to warp, crack or pull away from the door, even in sunny or higher temperature applications.

Our polyurethane core reduces energy loss.





Highly skilled craftsmen assemble our Decorative Glass by precisely cutting, mitering and soldering each component into artistically designed patterns. Art glass seeks visual character through aesthetic imperfections. It achieves this through textural waves and striations, random seeds (air bubbles) and a variety of other effects. Each sheet is unique and adds beauty to any home.

Heavy-duty ball bearing hinges come standard with every entry system.





Our INSPIRATIONS™ Art Glass offers color accents in a wide range of designs that will make a unique statement your neighbors will be sure to notice.

We include our 20-gauge security plate for extra strength and to help prevent kick-ins.





Your home is unique and deserves to have custom glass options like our ComforTech Warm Edge Glazing Systems, internal blinds, and many grid patterns and colors.

We include a solid brass fully adjustable strike plate of our own exclusive design. This unique 2-piece construction makes our doors easier to custom fit.







We offer hardware from Emtek® and Schlage® that provides some of the most stylish, durable hardware available today.

The dust box in the deadbolt strike provides a barrier to air infiltration while providing a neat appearance that most other door manufacturers don't provide.





Rot-resistant wood frame and brickmold is treated with *PineGuard™* and carries a Lifetime Limited Warranty when used with PVC vinyl coated aluminum frame cladding outside.

The energy efficient Q-Lon weatherstripping NEWI runs along the top and sides of the door and interlocks with the **NEW CornerShield™** for the most efficient seal you'll find for keeping moisture, air and dirt out of your home.





Our 21/2" casing conveniently covers paint lines providing a professional installation. Also available in 31/2". Choose from Cherry, Mahogany, Oak and Poplar.

Our exclusive Sahara™ heavy-duty extruded threshold has a 11/2" wide thermal barrier oak-like riser that will not warp or rot while providing excellent energy efficiency. Also available with an anodized brass or bronze finish. Bronze threshold comes with a color coordinated riser.





existing wood frame, however, not all Steel L-Frames are ENERGY STAR qualified. Visit ProVia's website for manufacturer's certification statement.

Available on select Signet and Legacy door styles.

Aluminum door stop provides greater security and is more durable than wood.

Q-Lon Seal for superior energy efficiency.

Steel L-Frame

18-gauge steel L-frame with a 12-gauge hinge plate welded on for extra strength and security

Bulb and blade sweep virtually eliminates drafts keeping your home comfortable.



...now that's a better alternative to consumer-grade.

### berglas Idnet

Signet Fiberglass doors are available in Cherry, Mahogany, Oak and Fir Series. Structurally, the Signet door is far superior to traditional fiberglass doors with robust hardwood stiles and rails dovetailed at each corner. All Signet fiberglass doors exhibit our exclusive DuraFuse™ finishing system featuring P³ Fusion, allowing us to offer an industrybest 10-year\* finish warranty.



**Cherry Series** 

**Mahogany Series** 

Oak Series

Fir Series Only available on

003C, 420, 420-DS & 160

You can customize your entry by ordering a different series, style and finish on each side of your door.

### Custom Widths & Increased Height up to 8 FEET.

Need a little more height or a little less width? We are pleased to offer customized door & sidelite widths and heights in 1/8" increments.



See page 64 for Signet **Fiberglass** paint and stain finishes

\* Warranty time period may be limited in extreme exposure applications. See warranty for details.



Most Signet Fiberglass Entry Systems are ENERGY STAR Qualified.

### Signet Fiberglass Door Styles See pages 14-59 for glass availability.



Patent Pending

- # Signet Cherry Series Only
  + Signet Oak & Cherry
- Series only
  Signet Fir Series Only

Entry System U-Factor: As low as .17 (Tested to NFRC specifications for a 6 panel door with wood frame.)

### Signet Advantages



Stiles and rails are dovetailed and glued at each corner creating a structurally solid, integrated frame.



The 25%" finger-jointed 3-ply hardwood hinge stile provides superior structural integrity.

ProVia doors are foam filled by a computer driven process that ensures the optimal foam fill for maximum efficiency and strength.



**NEW Simulated** 

Divided Lites for

Signet Fiberglass

Doors. See pg. 57 for details.

The 4¼" finger-jointed
4-ply hardwood strike stile
provides a solid mounting surface
for decorative hardware and
superior structural integrity.

The authentic wood look is made possible by using cutting-edge nickel vapor deposition technology.

Scientifically formulated compounds provide superior resistance to denting, splitting, cracking, and warping.

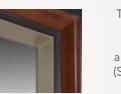


The revolutionary **DuraFuse Finishing System featuring P<sup>3</sup> Fusion** yields unprecedented finish durability.

**Door edge** is constructed with cherry, mahogany, oak or fir wood matching the selected series.

A high-performance, composite material is utilized on all Signet fiberglass bottom rails, giving excellent rot-resistance.





The inside door frame is hand stained or painted to match your door providing you with a consistent visual appearance. (Signet doors are also available with a Steel L-frame)



### Heritage Fiberglass doors feature enhanced woodgrain texture, improved definition embossing and a hardwood edge to prevent warping.

Oak Grain Pattern Hemlock Grain Pattern Only available on 006C, 420-3P & 429-3P

7-Year\* Warrantv

See page 65 for Heritage Fiberglass paint and stain finishes

\* Warranty time period may be limited in extreme exposure applications. See warranty for details.

Custom Heights Available.



Most Heritage Fiberglass Entry Systems are ENERGY STAR Qualified.

### Heritage Fiberglass Door Styles See pages 14-59 for glass availability.





























































8' Doors

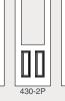


















Hemlock Grain Pattern Only

Entry System U-Factor: As low as .14 (Tested to NFRC specifications for a 6 panel door with wood frame.)

### Heritage Advantages

17%" Finger-jointed, 2-ply solid oak laminated stiles are locally manufactured exclusively for ProVia Door for both hinge and strike sides and are proven to provide increased rigidity and structural integrity.

**Polyurethane core** reduces energy loss.

Improved definition panel profile creates excellent shadow lines and distinct panel designs.

Lock area is reinforced to provide a solid mounting surface for decorative hardware.

Specially engineered fiberglass door facings will not dent and resist splitting, cracking and warping.

Variable-depth woodgrain texture with hand-applied stain imitates a wood door appearance.

**Square-edge design** offers an attractive wood door appearance.

A high-performance, composite material is utilized on all Heritage fiberglass bottom rails, giving excellent rot-resistance.





Legacy Steel features add up to a professional-class product. Whether you select Legacy Woodgrain Textured Steel or Smooth Steel, our entry systems will provide an elegant, durable and energy efficient addition to any home.



You can customize your 20-gauge entry door by ordering different styles and finishes on each side of your door.

**Custom Widths & Heights.** 

Smooth

Woodgrain Textured

Need a little more height or a little less width? We are pleased to offer customized door widths and heights in 1/4" increments.



See page 65 for Legacy Steel paint and stain finishes

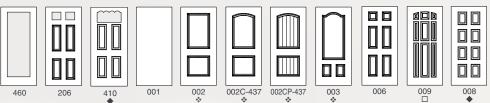
\* Warranty time period may be limited in extreme



Most Legacy Steel Entry Systems are ENERGY STAR Qualified.

### Legacy Steel Door Styles See pages 14-59 for glass availability.









### 8' Sidelites



Entry System U-Factor: As low as .17 (Tested to NFRC specifications for a 6 panel door with wood frame.)

### Legacy Advantages

Composite top and bottom endcaps increase rigidity and energy efficiency.

The edges and face skin of our steel doors are *one continuous piece of steel* for strength and durability.

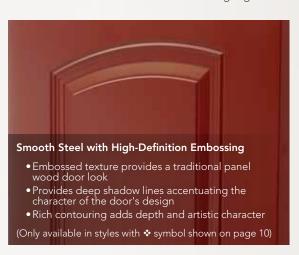


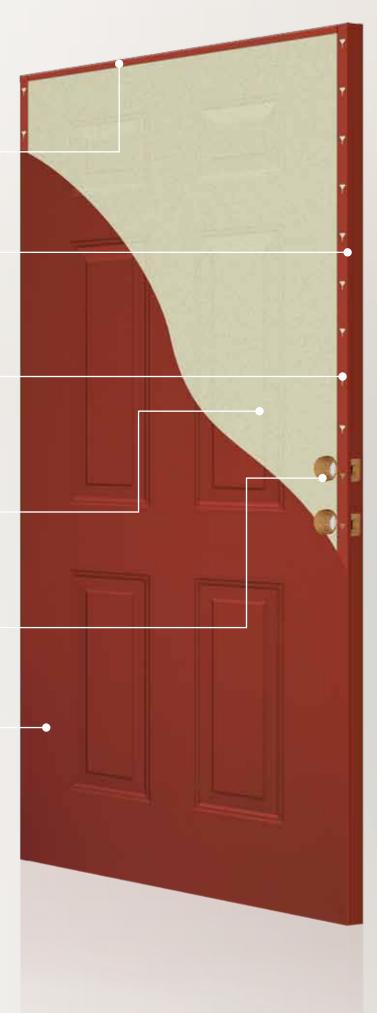
Special adhesives/thermal barrier reduce heat and cold transfer, while our exclusive tab and slot system of mechanical interlocks gives the door exceptional structural strength.

ProVia doors are **foam filled by a computer driven process** that
ensures the optimal foam fill for
maximum energy efficiency
and strength.

To reinforce the lock and deadbolt area, we add a *rigid composite lock block* to all of our steel doors.

Our 20-gauge steel doors give you **49% more galvannealed steel** than a standard 24-gauge door.

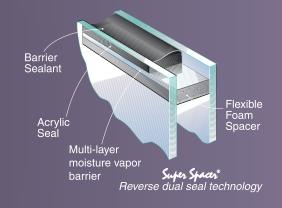






### ComforTech Warm Edge Glazing System is Included in all:

- Cheyenne, Brilliance, Barcelona, Tranquility & Twilight Decorative Glass
- Inspirations Art Glass
- Privacy Glass
- Clear Glass
- Internal & External Grids
- Designer Patio Doors
- Prestige™ Vinyl Sliding Patio Doors
- Vinyl Replacement Windows





### ComforTech™ Advantages



The NO-Metal Advantage

"Thermal efficiency through no presence of conductive metals" is the Super Spacer® hallmark.



Mylar 10-Layer Vapor Barrier

The Super Spacer® thermoset foam matrix is exceptional. Moisture is kept out, gas is kept in and conductivity is virtually nonexistent.



Withstands Normal Bowing

The design of our Warm Edge Glazing System stands up to the bending and bowing that is natural in any glass unit.



Enhanced Noise Reduction

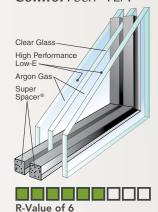
Our all-foam formula's excellent sound-dampening properties reduce outside noise, even in industrial environments.

### Glazing System Options

### **Comfor**Tech<sup>™</sup> TLK



### **Comfor**Tech<sup>™</sup>TLA





ComforTech™ DLA

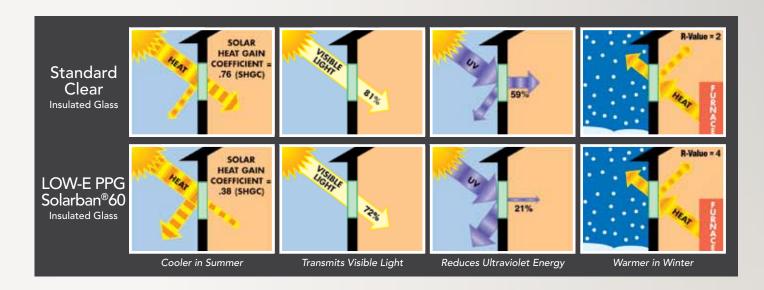
### **Comfor**Tech<sup>™</sup> DC

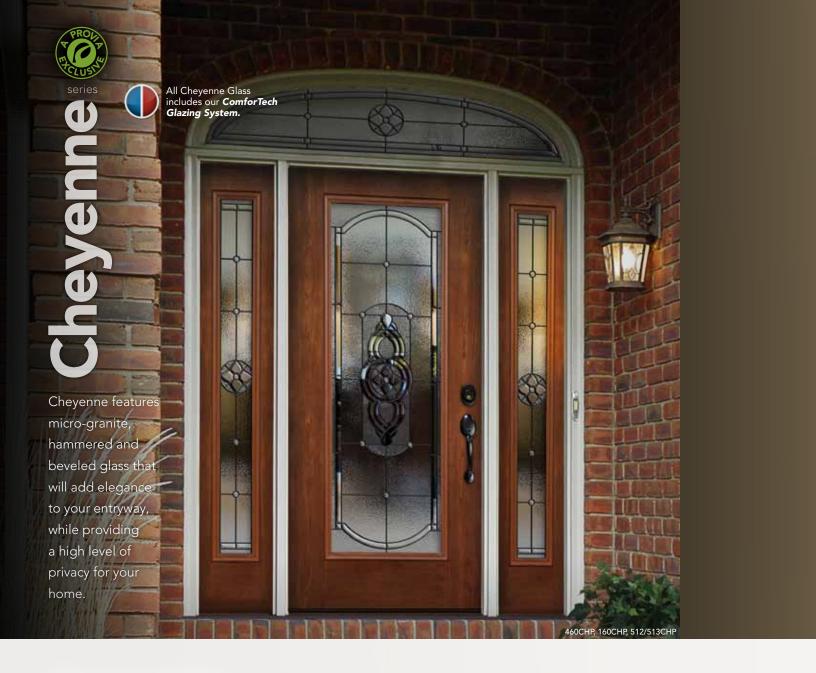


R-Value of 2

R-Value reflects properties of the glass only.

Center of glass calculations are based upon software from Lawrence Berkeley National Laboratory.





### Cheyenne Styles







Caming -Micro-granite Hammered • Faceted Jewel Clear Beveled

**Patina** 

**Privacy Rating** 

Lifetime Limited Warranty

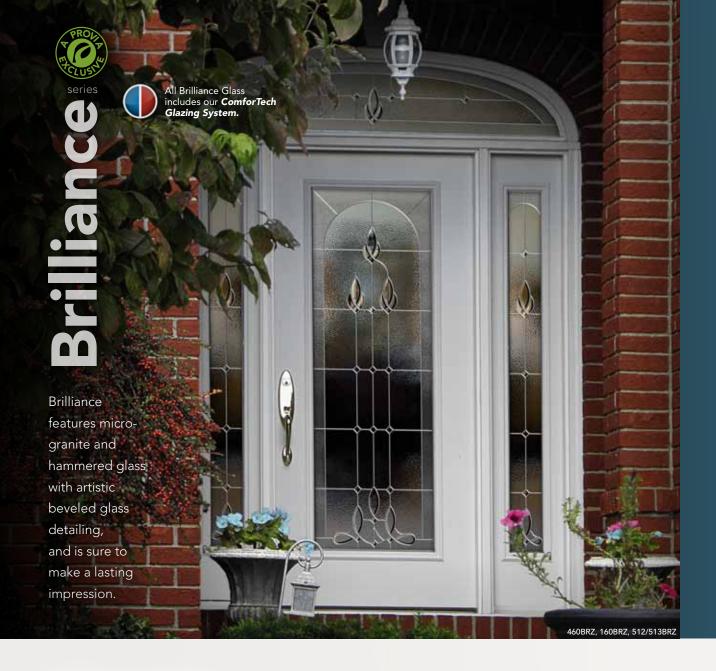
Caming Finish Available

All Entry Systems using Cheyenne Glass are ENERGY STAR Qualified.



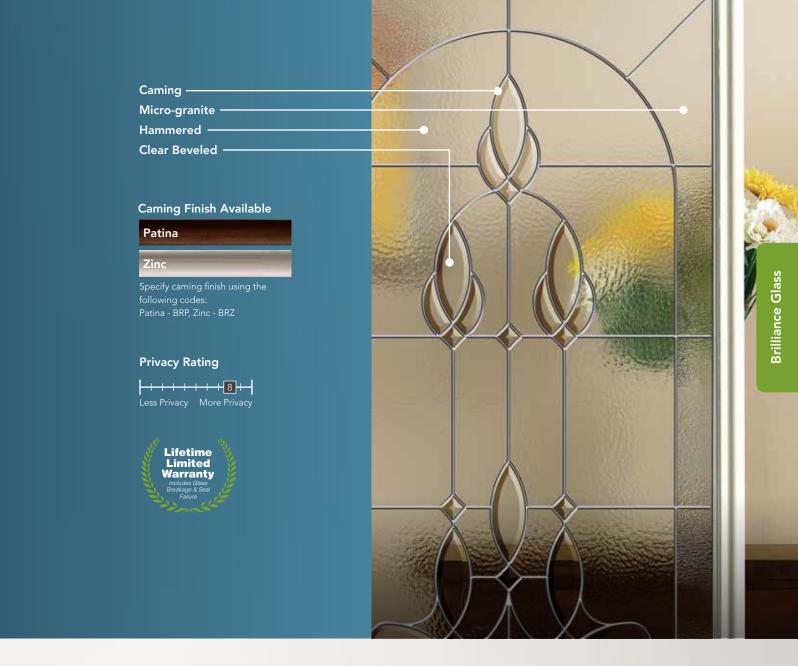
- Signet and Heritage Fiberglass
   Signet Fiberglass
   Signet Cherry Series Fiberglass
   Signet Oak Series Fiberglass
   Heritage Fiberglass

- 20-gauge Woodgrain Textured Steel
  □ 22-gauge Woodgrain Textured Steel
  ◆ Smooth Steel
  ◆ For additional door panel styles see pg. 6 (for Signet) pg. 8 (Heritage) or pg. 10 (Legacy)



### **Brilliance Styles**







All Entry Systems using Brilliance Glass are ENERGY STAR Qualified.



- Signet and Heritage Fiberglass
   Signet Fiberglass
   Signet Cherry Series Fiberglass
   Signet Oak Series Fiberglass
   Heritage Fiberglass

- 20-gauge Woodgrain Textured Steel
  □ 22-gauge Woodgrain Textured Steel
  ◆ Smooth Steel
  ◆ For additional door panel styles see pg. 6 (for Signet) pg. 8 (Heritage) or pg. 10 (Legacy)



### Glenmore Styles







All Entry Systems using Glenmore Glass are ENERGY STAR Qualified.



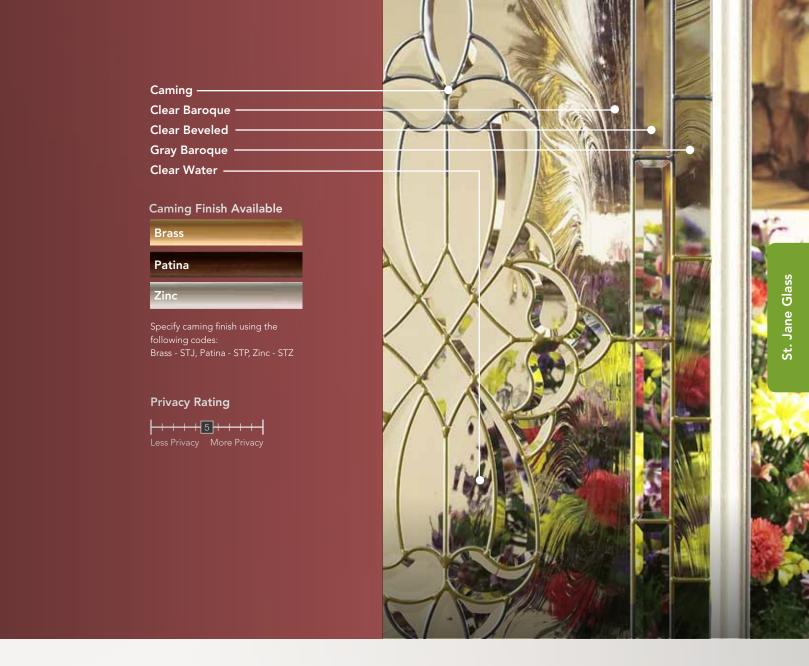
- Signet and Heritage Fiberglass
   Signet Cherry Series Fiberglass
   Signet Oak Series Fiberglass
   Heritage Fiberglass

- 20-gauge Woodgrain Textured Steel
   Smooth Steel
   For additional door panel styles see pg. 6 (for Signet) pg. 8 (Heritage) or pg. 10 (Legacy)



### St. Jane Styles







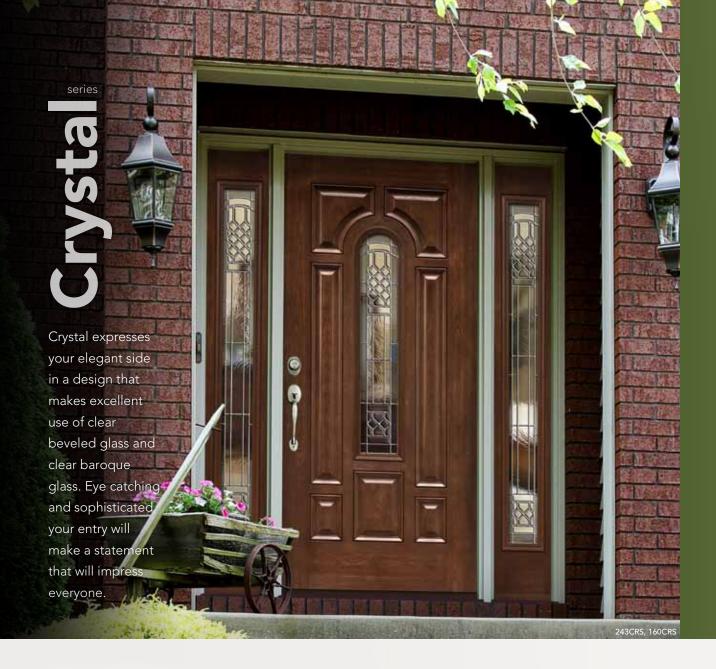
All Entry Systems using St. Jane Glass are **ENERGY STAR** Qualified.



- Signet and Heritage Fiberglass
   Signet Fiberglass
   Signet Cherry Series Fiberglass
   Signet Oak Series Fiberglass
   Heritage Fiberglass

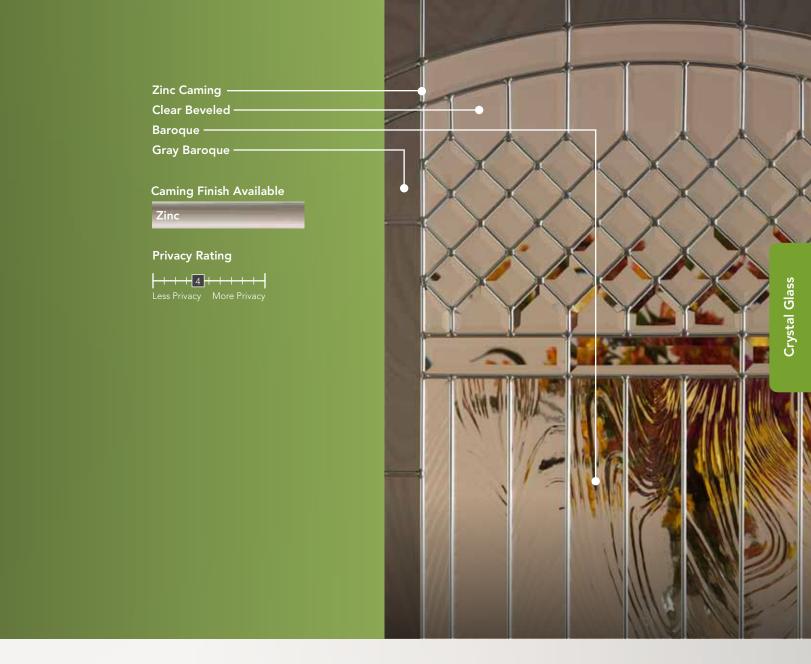
- 20-gauge Woodgrain Textured Steel
  □ 22-gauge Woodgrain Textured Steel
  ◆ Smooth Steel
  ‡ Not available in Zinc caming

- Also available in 10" width. See Price List for design pattern
   Requires an additional 4-week lead time
- ♦ For additional door panel styles see pg. 6 (for Signet) pg. 8 (Heritage) or pg. 10 (Legacy)



### Crystal Styles







All Entry Systems using Crystal Glass are ENERGY STAR Qualified.

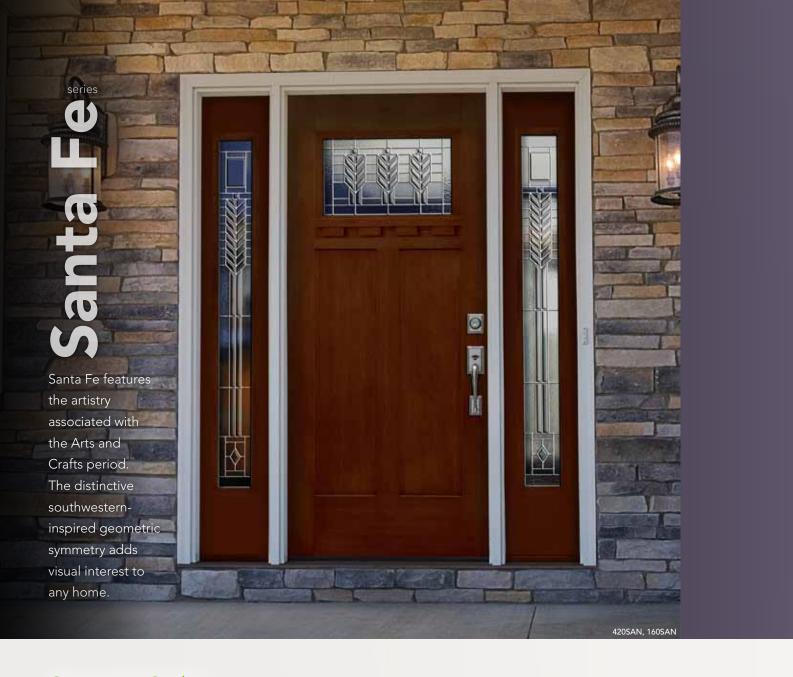


- Signet and Heritage Fiberglass
   Signet Fiberglass
   Signet Cherry Series Fiberglass
   Signet Oak Series Fiberglass
   Heritage Fiberglass

- 20-gauge Woodgrain Textured Steel
  □ 22-gauge Woodgrain Textured Steel
  ◆ Smooth Steel

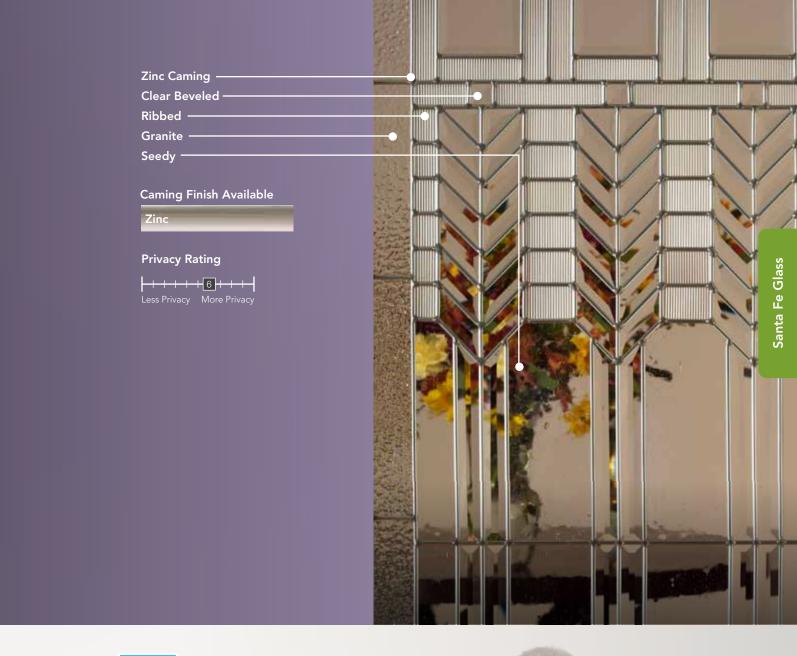
  \*\*\* Requires an additional 4-week lead time

  For additional door panel styles see pg. 6 (for Signet) pg. 8 (Heritage) or pg. 10 (Legacy)



### Santa Fe Styles







All Entry Systems using Santa Fe Glass are ENERGY STAR Qualified.





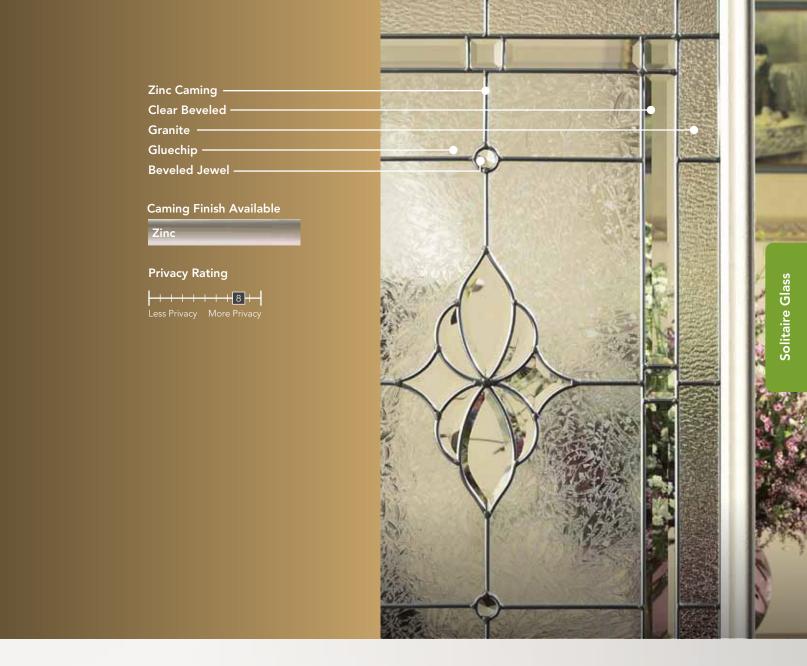
- Signet and Heritage Fiberglass
   Signet Cherry Series Fiberglass
   Signet Oak Series Fiberglass
   Signet Fir Series Fiberglass
   Heritage Fiberglass





### Solitaire Styles







All Entry Systems using Solitaire Glass are ENERGY STAR Qualified.

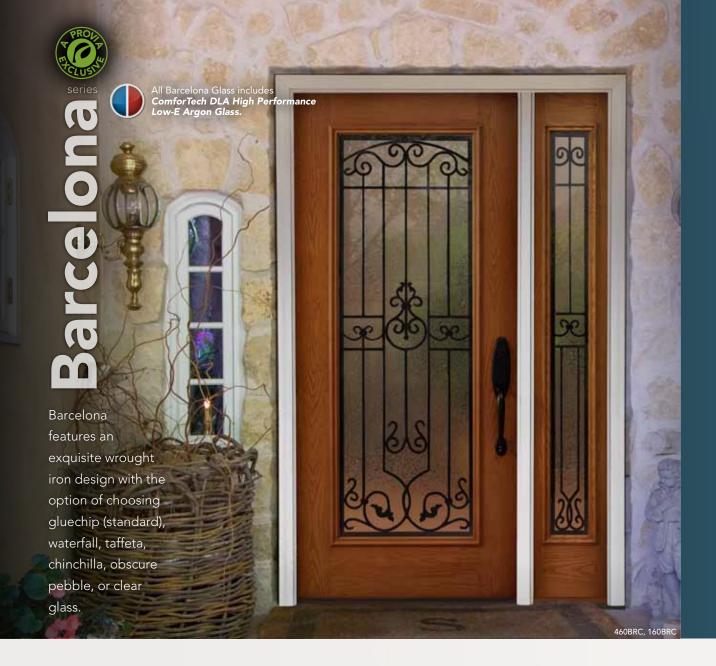


- Signet and Heritage Fiberglass
- Signet Fiberglass Signet Cherry Series Fiberglass
- Signet Oak Series Fiberglass
- O Heritage Fiberglass

  20-gauge Woodgrain Textured Steel

  22-gauge Woodgrain Textured Steel
- Smooth Steel

- \$ Also available in 10" width. See Price List for design pattern
   \*\*\* Requires an additional 4-week lead time
   For additional door panel styles see pg. 6 (for Signet) pg. 8 (Heritage) or pg. 10 (Legacy)



### Barcelona Styles



All Entry Systems using Barcelona Glass are **ENERGY STAR** Qualified.

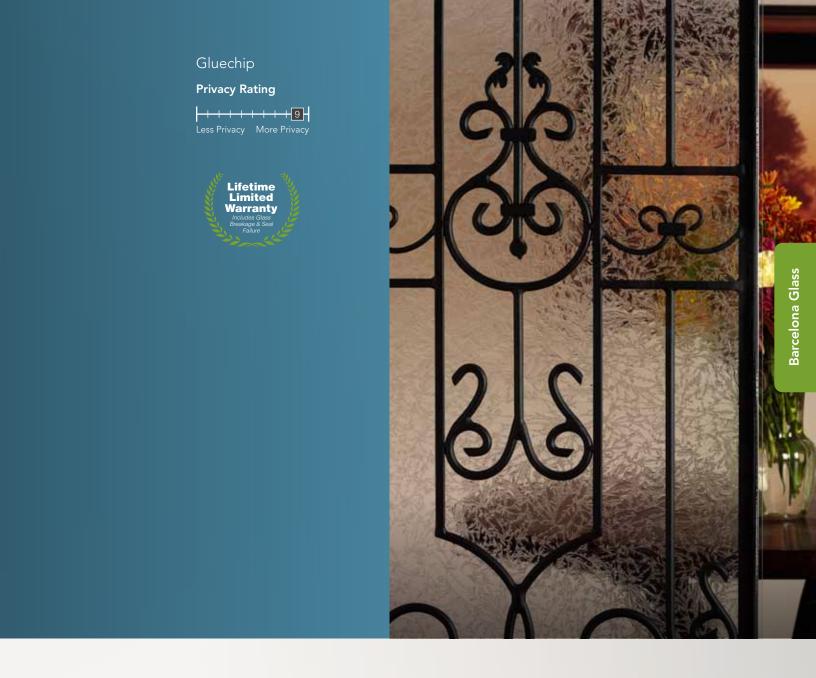


- Signet and Heritage Fiberglass
- O Heritage Fiberglass

  20-gauge Woodgrain Textured Steel

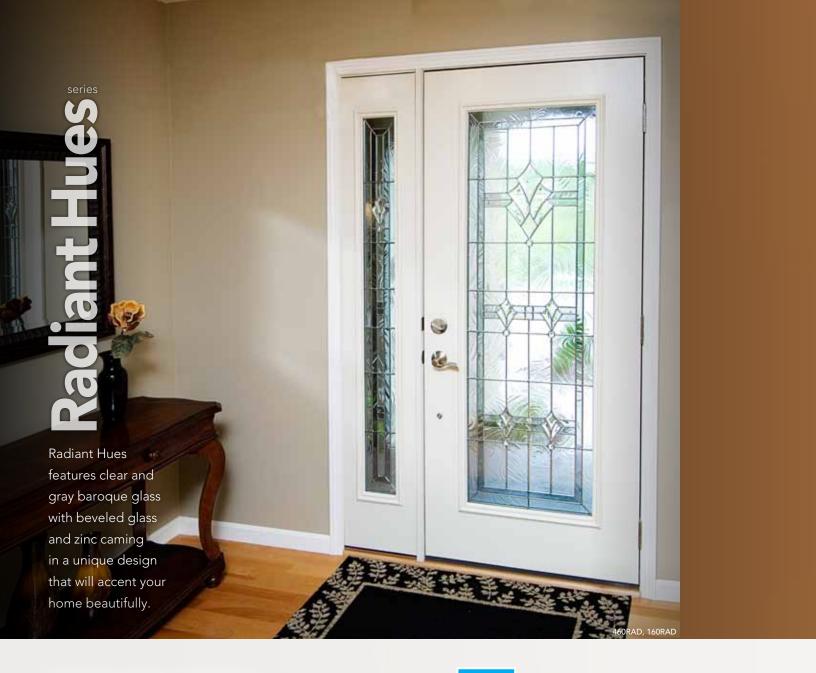
  22-gauge Woodgrain Textured Steel

- For additional door panel styles see pg. 6 (for Signet) pg. 8 (Heritage) or pg. 10 (Legacy)



When you order Barcelona glass using the style code BRC, you will receive the standard Gluechip glass. To order the other Privacy Glass options shown below, use the style codes CHI, TAF, WAT and OBS after the letters BRC (ie. 460BRC-CHI).





### Radiant Hues Styles











All Entry

Qualified.

Systems using Radiant Hues Glass are ENERGY STAR

- Signet and Heritage Fiberglass
   Signet Cherry Series Fiberglass
   Heritage Fiberglass
   Signet Oak Series Fiberglass

- 20-gauge Woodgrain Textured Steel
  □ 22-gauge Woodgrain Textured Steel
  ◆ Smooth Steel

243RAD 器+〇 pg. 29

◆ Smooth Steel

♦ For additional door panel styles see pg. 6 (for Signet) pg. 8 (Heritage) or pg. 10 (Legacy)





### Caming Finish Available

Zinc

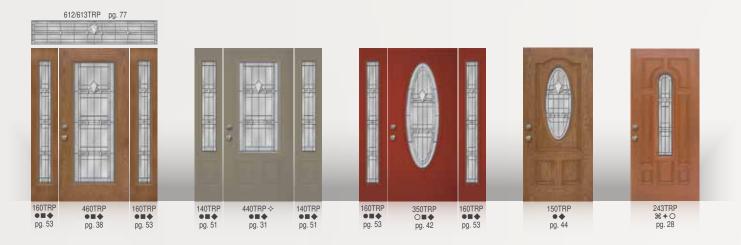
### **Privacy Rating**







### Tranquility Styles





All Entry Systems using Tranquility Glass are ENERGY STAR Qualified.

Caming -Clear Beveled Chinchilla -Streamed -Granite -

**Patina** 

Caming Finish Available

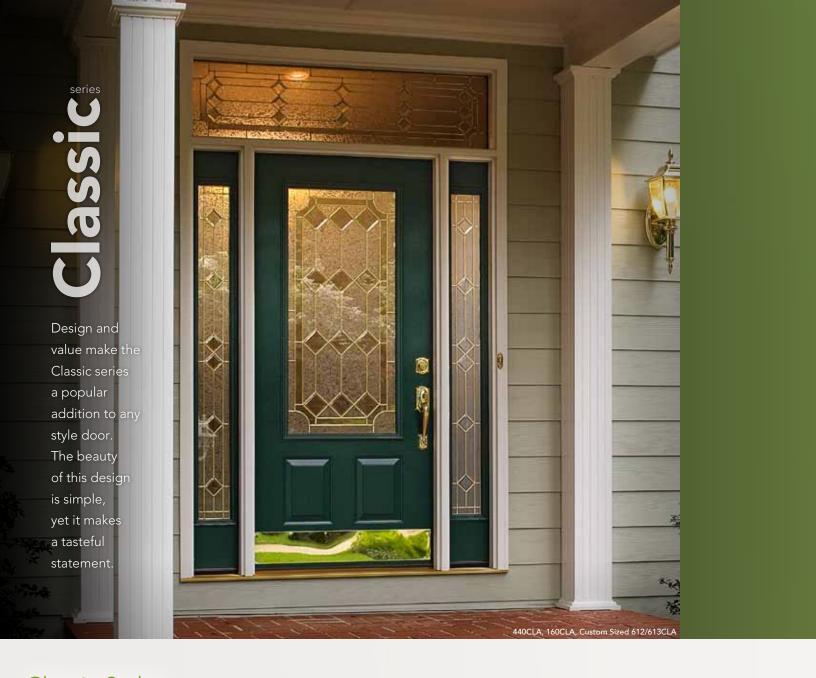
Specify caming finish using the following codes:

Lifetime Limited Warranty

**Privacy Rating** 

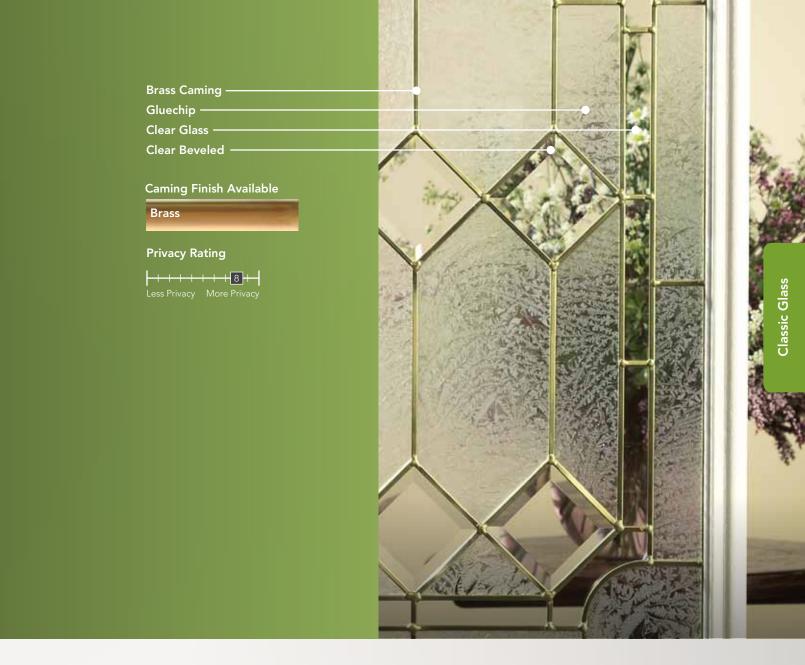


- Signet and Heritage Fiberglass
   Signet Fiberglass
   Signet Cherry Series Fiberglass
   Signet Oak Series Fiberglass
- O Heritage Fiberglass
   20-gauge Woodgrain Textured Steel
  □ 22-gauge Woodgrain Textured Steel
  ◆ Smooth Steel



### Classic Styles







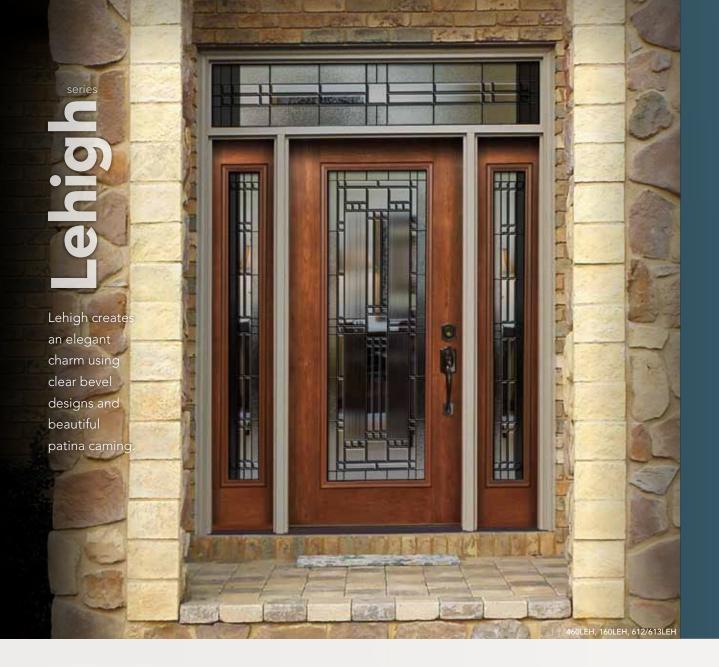
All Entry Systems using Classic Glass are ENERGY STAR Qualified.



- O Heritage Fiberglass
   20-gauge Woodgrain Textured Steel
  □ 22-gauge Woodgrain Textured Steel
  ◆ Smooth Steel

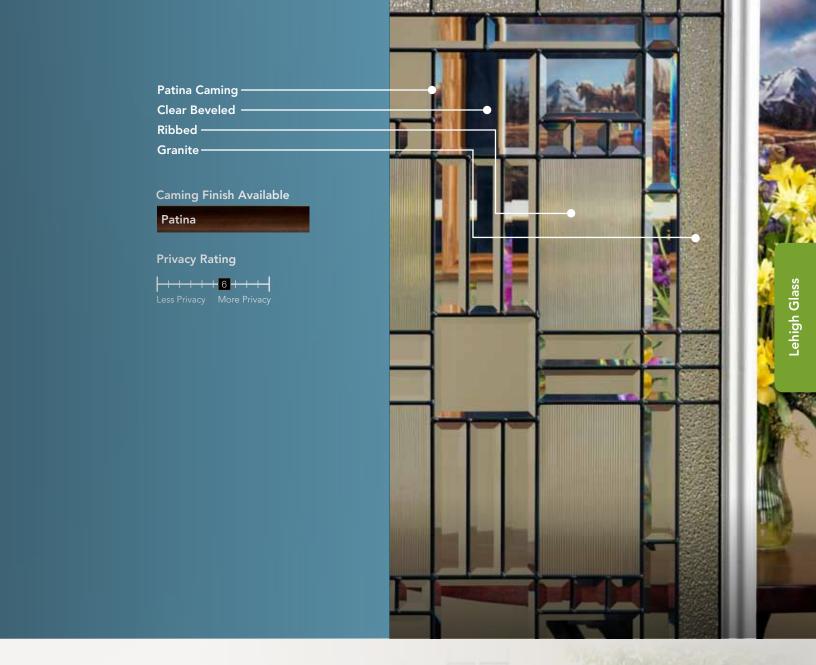
- \*\* Requires an additional 4-week lead time

  For additional door panel styles see pg. 6 (for Signet) pg. 8 (Heritage) or pg. 10 (Legacy)



# Lehigh Styles







All Entry Systems using Lehigh Glass are ENERGY STAR Qualified.



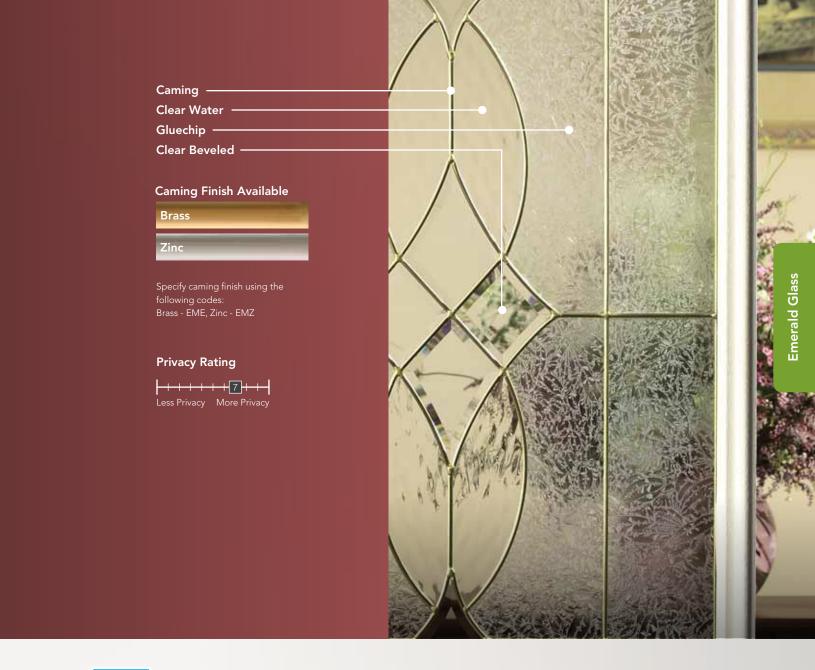
- Signet and Heritage Fiberglass
   Signet Fir Series Fiberglass
   Heritage Fiberglass
   20-gauge Woodgrain Textured Steel





# **Emerald Styles**







All Entry Systems using Emerald Glass are **ENERGY STAR** Qualified.











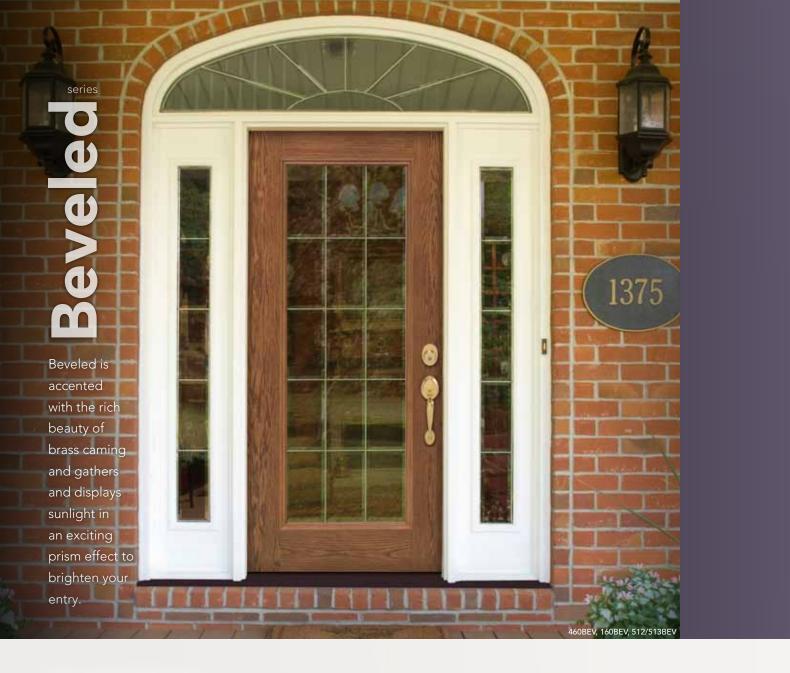
- Signet and Heritage Fiberglass Signet Fiberglass Signet Cherry Series Fiberglass Signet Oak Series Fiberglass

- O Heritage Fiberglass

  20-gauge Woodgrain Textured Steel

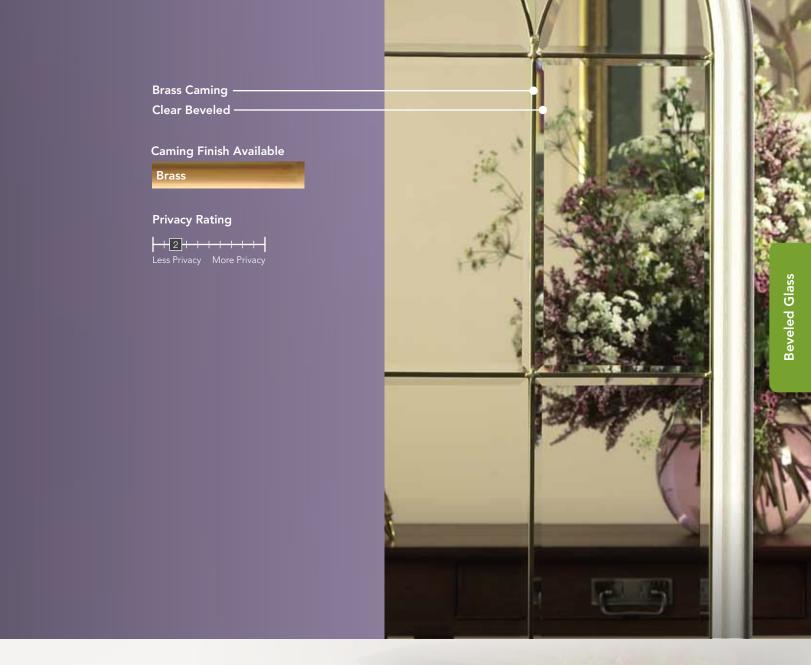
  22-gauge Woodgrain Textured Steel
- Smooth Steel

♦ For additional door panel styles see pg. 6 (for Signet) pg. 8 (Heritage) or pg. 10 (Legacy)



# **Beveled Styles**





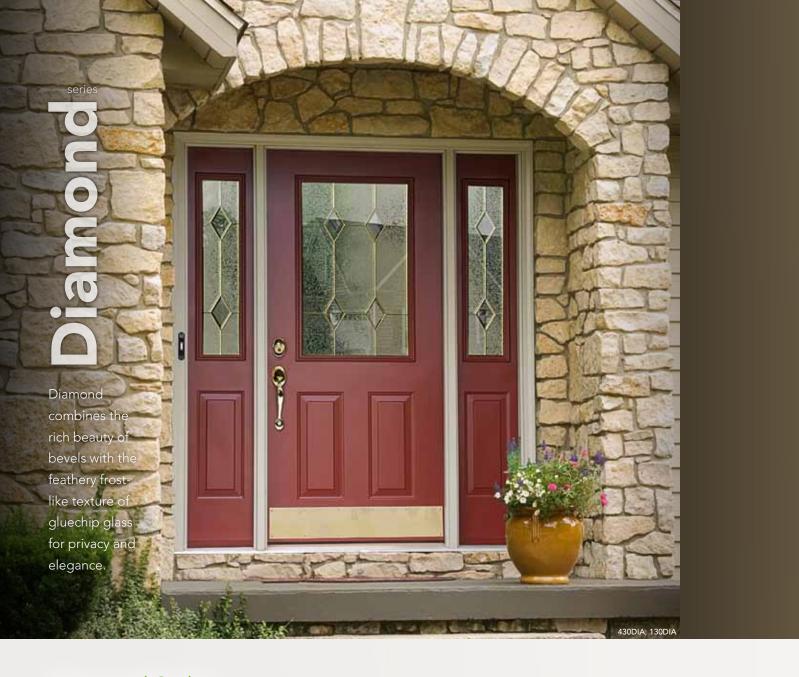


All Entry Systems using Beveled Glass are ENERGY STAR Qualified.

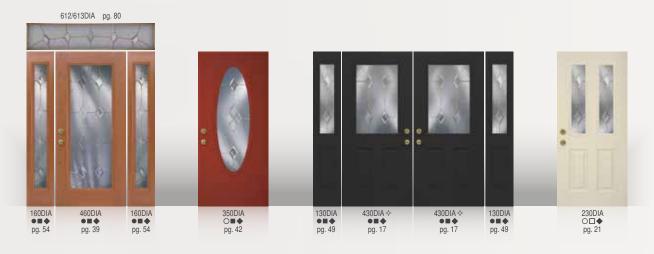


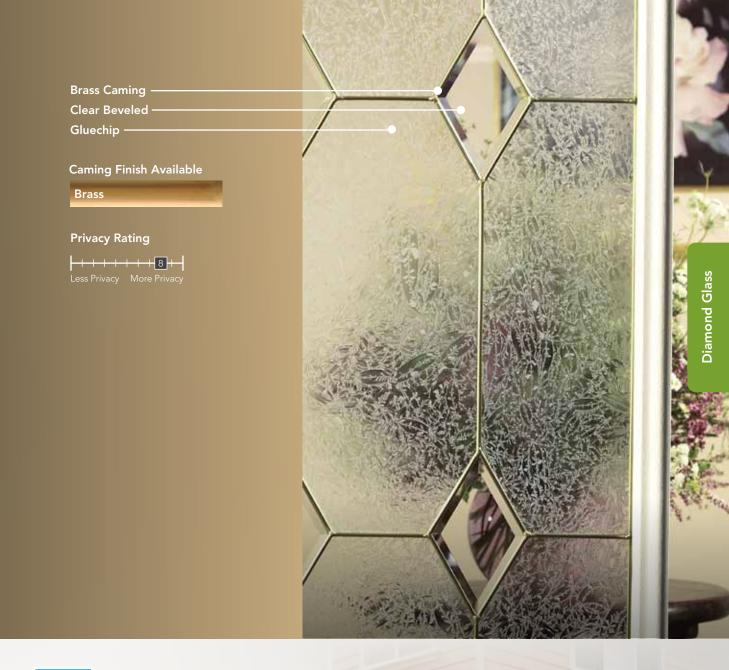
- Signet and Heritage Fiberglass
   Heritage Fiberglass
   20-gauge Woodgrain Textured Steel
   22-gauge Woodgrain Textured Steel





# Diamond Styles







All Entry Systems using Diamond Glass are ENERGY STAR Qualified.



- Signet and Heritage Fiberglass
   Heritage Fiberglass
   20-gauge Woodgrain Textured Steel
   22-gauge Woodgrain Textured Steel







**High Performance Benefits** Remarkable beauty and security at a great price. 99% UV blockage prevents fading of carpets and furniture.



**Forced Entry Deterrent** All glass can be shattered after continuous impact, but these laminated decorative designs are break-through resistant. Deters burglaries and storm damage.

Tuscany glass is designed to deter burglaries and storm damage. Unfortunately, entry systems with Tuscany glass are not ENERGY STAR qualified.

# Tuscany Styles

612/613TUS pg. 80









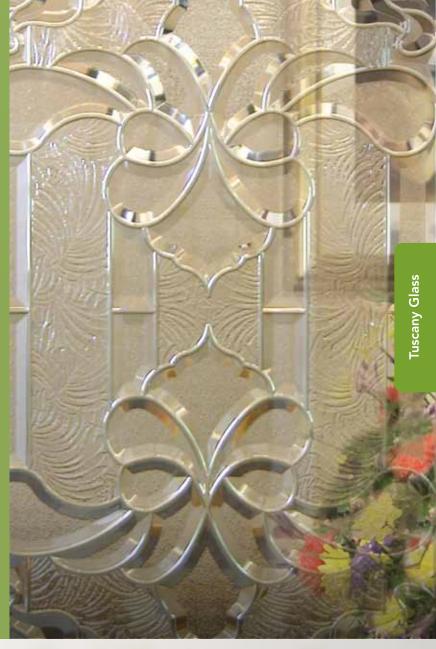


Signet and Heritage Fiberglass

Heritage Fiberglass 20-gauge Woodgrain Textured Steel 22-gauge Woodgrain Textured Steel

- Smooth Steel
- For additional door panel styles see pg. 6 (for Signet) pg. 8 (Heritage) or pg. 10 (Legacy)









# Twilight Styles







All Entry Systems using Twilight Glass are ENERGY STAR Qualified.



- Signet and Heritage Fiberglass
   Heritage Fiberglass
   20-gauge Woodgrain Textured Steel
   22-gauge Woodgrain Textured Steel







Designs:
The process begins with conceptual design. Our eight beautiful Inspirations Art Glass styles originated from the imagination of our in-house designers.

### **Resin Bead:**

The design pattern is created on our computer software, and sent to a CNC machine which applies a resin bead to the surface of the glass in one of our four stylish colors.

The color fill truly brings the glass to life. Five distinct color palettes are offered empowering you to per-fectly reflect the personality of you and your home. Our craftsmen hand-apply this color fill to your glass.

### Our Guarantee:

The resin bead and color fill are backed by our Life-time Limited Warranty, and will not fade, blister or peel away from the glass.



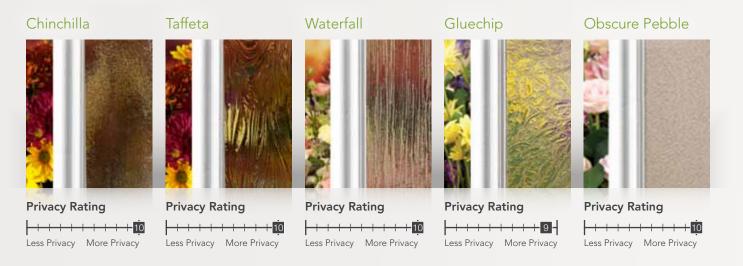


Ask to see our Inspirations Art Glass brochure for available styles and color palettes, or use ProVia Studio to create custom color palettes & design your dream door.





# **Privacy Options**

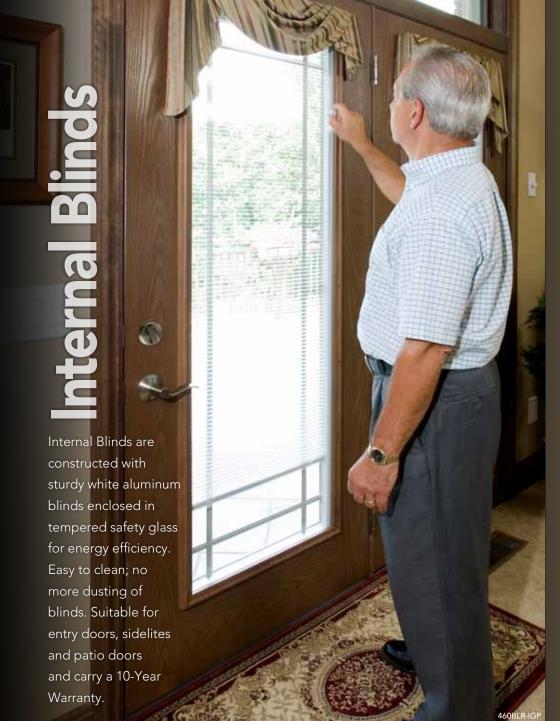


# **Privacy Styles**



- Signet and Heritage Fiberglass

- Signet and Heritage Fiberglass
   Signet Fiberglass
   Signet Cherry Series Fiberglass
   Signet Oak Series Fiberglass
   Signet Fir Series Fiberglass
   Heritage Fiberglass
   20-gauge Woodgrain Textured Steel
   22-gauge Woodgrain Textured Steel
   Smooth Steel
   Also available in 10" width. See Price List for design pattern
   For additional door panel styles see pg. 6 (for Signet) pg. 8 (in the state of For additional door panel styles see pg. 6 (for Signet) pg. 8 (Heritage) or pg. 10 (Legacy)





All entry systems with Internal Blinds can be ENERGY STAR qualified depending on the glazing system you choose. This chart indicates which glazing system is required for ENERGY STAR qualification, as well as availability.

| Door Styles G                                                             | Glazing Systems |    |  |
|---------------------------------------------------------------------------|-----------------|----|--|
| Internal Blinds with:<br>Colonial Grids<br>Prairie Grids<br>Cottage Grids | DLA             | DC |  |
| Internal Blinds<br>Without Grids                                          | DLA             | DC |  |

ENERGY STAR Qualified Refer to pg. 13 for Glazing Systems information

Since Low-E glass has a slight color tint, it is recommended that sidelites are ordered with the same glazing system as the door.

### Additional Light Control - BLR styles can also be raised and lowered completely.



Internal Blinds also available with optional Low-E.

Note: 160BLD-IGT, 160BLD-IGP, 160BLD-IGC and 160BLD cannot be raised and lowered.

# Blinds with Internal Grids Grids available in all colors listed on page 54.



- O Heritage Fiberglass
   20-gauge Woodgrain Textured Steel
  □ 22-gauge Woodgrain Textured Steel
- ♦ Smooth Steel♦ For additional door panel styles see pg. 6 (for Signet) pg. 8 (Heritage) or pg. 10 (Legacy)





All entry systems with Internal Grids can be ENERGY STAR qualified depending on the glazing system you choose. This chart indicates which glazing system is required for ENERGY STAR qualification, as well as availability.

| Door Styles Glazing Systems                                   |             |  |
|---------------------------------------------------------------|-------------|--|
| Half-lite or Larger<br>460, 449, 440,<br>437, 430, 240<br>230 | TLA* DLA DC |  |
| Smaller than Half-lite<br>429, 420, 419,<br>400,              | DC          |  |

ENERGY STAR Qualified Refer to pg. 13 for Glazing Systems information

Since Low-E glass has a slight color tint, it is recommended that sidelites and transoms are ordered with the same glazing system as the door.

\* Not available on Signet doors.

# **Grid Options**



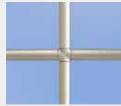
**Painted** Contoured



Stained Contoured



Brass Pencil Not available in Prairie Grids



Satin Nickel Pencil Bronze Pencil Not available in Prairie Grids



Not available in Prairie Grids

### Contoured Grid Colors and Stains

| Snow Mist     | Café Cream  | Sandpiper<br>Beige | Sandstone    | Clay  | Forest Green | Mountain<br>Berry |
|---------------|-------------|--------------------|--------------|-------|--------------|-------------------|
| Rustic Bronze | Tudor Brown | Coal Black ††      | Light Oak †* | Oak † | Cherry †*    |                   |

### Two-Tone Contoured Grids



<sup>†</sup> Not available in 400DC-IG

- †† Not available in 400DC-IG unless Special Ordered
- \* Light Oak stained grids also match Signet Honey Wheat stain. Cherry stained grids also match Signet American Cherry and Truffle stains.



430DC-IGT ♦

...

pg. 20

460DC-IGT

pg. 41

449DC-IGT ↔ Ж

pg. 37

440DC-IGT ❖

pg. 33

437DC-IGT ❖

pg. 24



240DC-IGT

pg. 36

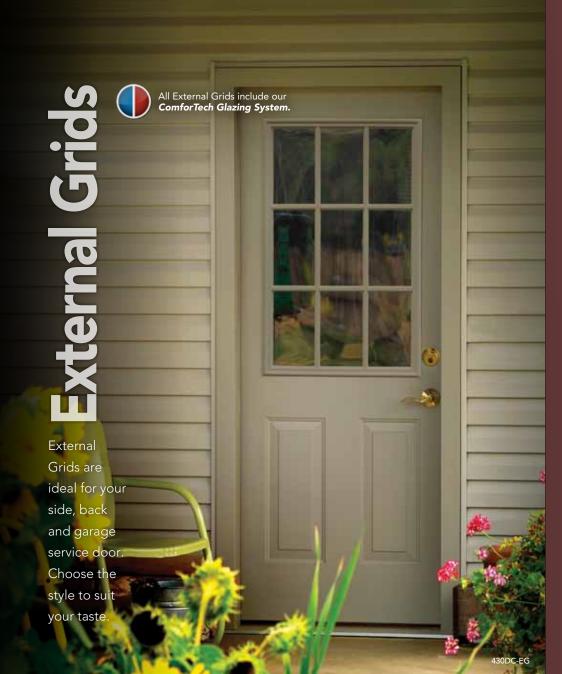
230DC-IGT ○□◆ pg. 23

420DC-IGT-DS ❖

pg. 13

770DC-IGT§ 160DC-IGT 140DC-IGT 130DC-IGT pg. 61 pg. 55 pg. 53 pg. 50







All entry systems with External Grids and Signet Simulated Divided Lites can be ENERGY STAR qualified depending on the glazing system you choose. This chart indicates which glazing system is required for ENERGY STAR qualification, as well as availability.



ENERGY STAR Qualified Refer to pg. 13 for Glazing Systems information

Since Low-E glass has a slight color tint, it is recommended that sidelites and transoms are ordered with the same glazing system as the door.



# External Grid Styles



- O Heritage Fiberglass
   20-gauge Woodgrain Textured Steel
- Smooth Steel
- For additional door panel styles see pg. 8 (Heritage) or pg. 10 (Legacy)



# Simulated Dividied Lites for Signet Fiberglass

Simulated Divided Lites (SDL) on our Signet Fiberglass entry doors are reminiscent of old world craftsmanship when separate pieces of glass were mulled together with wooden grids. We deliver that same stunning appearance through our high-tech stained fiberglass 1" wide x  $^{11}$ / $^{32}$ " thick grids combined with the energy efficiency

qualities of our ComforTech glass packages.







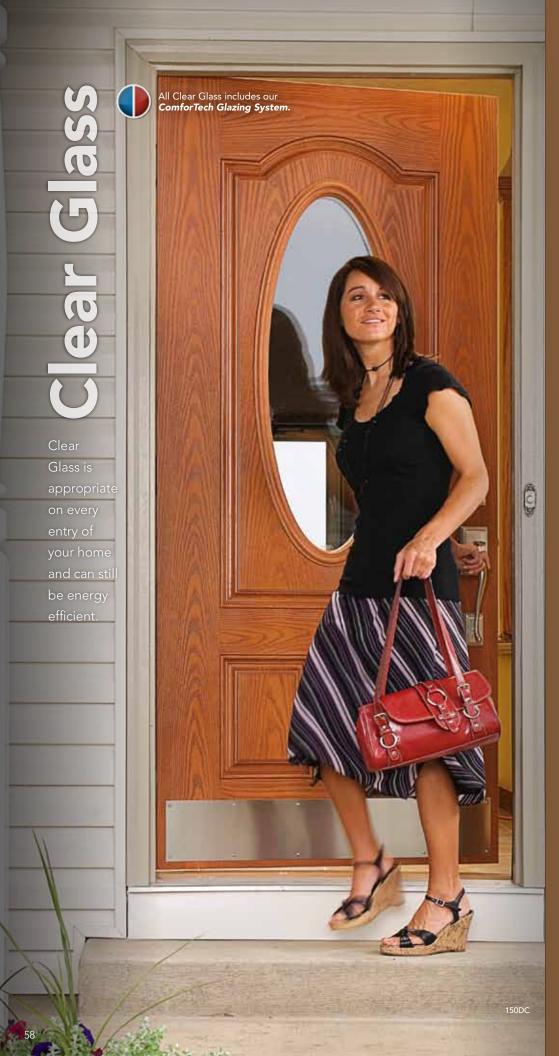
# Signet SDL Grid Styles



Note - All Signet doors and sidelites with SDL's are available with privacy glass.

See Price List for additional available styles.

- Signet Fiberglass
- Signet Fir Series Fiberglass
- ♦ For additional door panel styles see pg. 6





All entry systems with Clear Glass can be ENERGY STAR qualified depending on the glazing system you choose. This chart indicates which glazing system is required for ENERGY STAR qualification, as well as availability.

| Door Styles                                       | Glazing Systems |     |     |    |
|---------------------------------------------------|-----------------|-----|-----|----|
| Half-lite or Larger<br>460, 440, 439,<br>430, 230 | TLK             | TLA | DLA | DC |
| Smaller than Half-lite<br>420, 410, 400           | DC              |     |     |    |

■ ENERGY STAR Qualified Refer to pg. 13 for Glazing Systems information

Since Low-E glass has a slight color tint, it is recommended that sidelites are ordered with the same glazing system as the door.

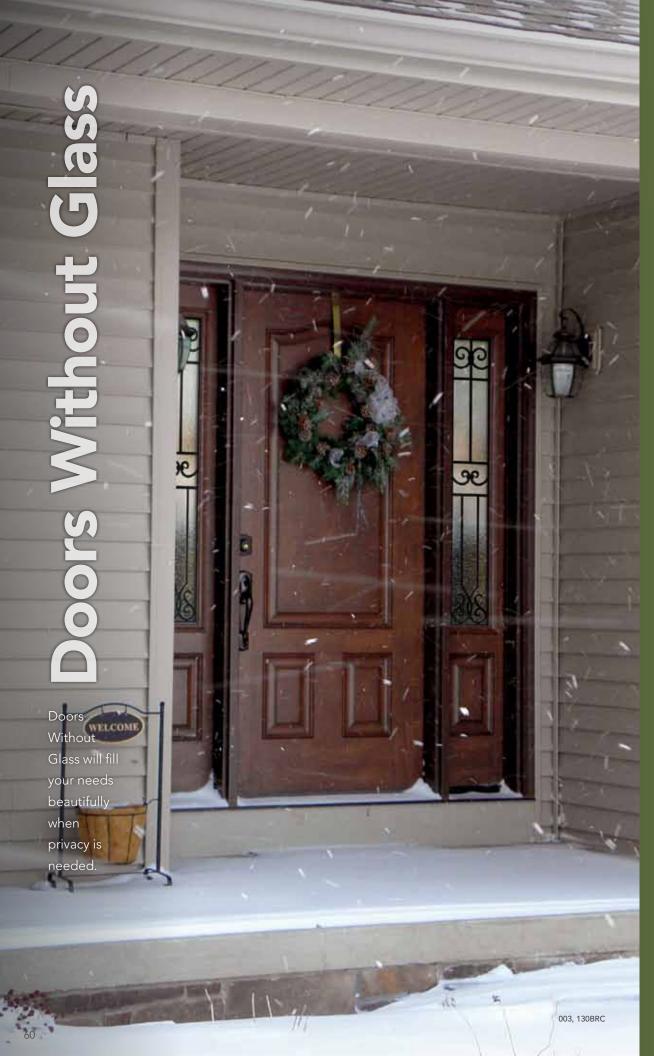
Lifetime Limited Warranty on Clear Glass Includes glass breakage and seal failure.



- ⊙ ₩ + Signet and Heritage Fiberglass

- Signet Fiberglass
  Signet Cherry Series Fiberglass
  Signet Oak Series Fiberglass

- Signet Fir Series Fiberglass
   Heritage Fiberglass
   20-gauge Woodgrain Textured Steel
- ☐ 22-gauge Woodgrain Textured Steel
- ◆ Smooth Steel
- Also available in 10" width. See Price List for design pattern Requires an additional 4-week lead time
- ♦ For additional door panel styles see pg. 6 (for Signet) pg. 8 (Heritage) or pg. 10 (Legacy)





All Entry Systems Without Glass are ENERGY STAR Qualified.



- Signet and Heritage Fiberglass
   Signet Cherry Series Fiberglass
   Signet Oak Series Fiberglass
   Signet Fir Series Fiberglass

- O Heritage Fiberglass

   20-gauge Woodgrain Textured Steel

  □ 22-gauge Woodgrain Textured Steel

  ♦ Smooth Steel

  For additional door panel styles see pg. 6 (for Signet) pg. 8 (Heritage) or pg. 10 (Legacy)

# Finishes



**WE** do the finishing...

If you buy an entry system and finish it yourself, chances are it's the first door you've ever painted or stained. At ProVia, each Signet door is factory finished in a controlled environment with our DuraFuse<sup>TM</sup> Finishing System ensuring a consistent, beautiful, lasting finish every time.

Stains are hand-applied by professional craftsmen, many of whom have been perfecting their work for years, with thousands of finished entry systems under their belt.



7-Year\*
Finish
Warranty
for Heritage Fiberglass
and Legacy Steel
Entry Systems

\* Warranty time period may be limited in extreme exposure applications. See warranty for details.







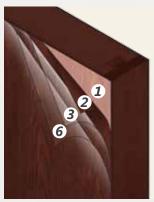






# Signet Fiberglass Finishes

### DuraFuse™ Stain Finishing System



### 1. P<sup>3</sup> Fusion

Proprietary Preparation Processes ensuring unprecedented finish durability

### 2. Stain Finish

Hand-applied finish formulated exclusively for Signet fiberglass

### 3. UV Resistant Clear Coat

A layer of 2-part urethane, catalyst hardened clear coat with UV inhibitors is applied

### 4. Oven-Cured

Clear coat is oven-cured for lasting durability

### 5. Hand-Sanded

The door is sanded, preparing the surface for the second layer of clear coat

### 6. UV Resistant Clear Coat

A second layer of 2-part urethane, catalyst hardened clear coat with UV inhibitors is applied

### 7. Oven-Cured

The door is oven-cured a second time, creating a long-lasting, durable finish

### Signet Cherry and Mahogany Stains

To select stain color, refer to our color selector for accurate color representation

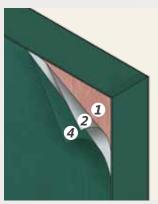


### Signet Oak and Fir Stains

To select stain color, refer to our color selector for accurate color representation.



### DuraFuse™ Paint Finishing System



### 1. P<sup>3</sup> Fusion

Proprietary Preparation Processes ensuring unprecedented finish durability

### 2. Base Coat (Prime Paint)

A 2-part urethane, catalyst hardened base coat is applied by a robotic reciprocating paint system

### 3. Oven-Cured

Base coat is oven-cured for lasting durability

### 4. Finish Coat

The door is then coated with a 2-part urethane, catalyst hardened finish coat

### 5. Oven-Cured

The door is oven-cured a second time, creating a long-lasting, durable finish

### Signet Cherry, Mahogany, Oak and Fir Paint Colors To select paint color, refer to our color selector for accurate color representation.



### **Limited Colors**

Available on entry doors and storm doors. Matching cladding and caulking not available.

# Heritage Fiberglass & Legacy Steel Finishes

### 5-Step Stain Finishing System



### 1. Base Coat (Prime Paint)

A 2-part urethane, catalyst hardened base coat is applied by a robotic reciprocating paint system

### 2. Oven-Cured

The base coat is oven-cured for lasting durability

### 3. Stain Finish

A coating of hand-applied stain is added for enhanced beauty

### 4. UV Resistant Clear Coat

A layer of 2-part urethane, catalyst hardened clear coat with UV inhibitors is applied

### 5. Oven-Cured

The door is oven-cured a second time, creating a long-lasting, durable finish

### **Heritage Fiberglass & Legacy Textured Steel Doors**

To select stain color, refer to our color selector for accurate color representation.



Photos below are intended to show the variations in woodgrain texture and pattern.



Heritage Fiberglass

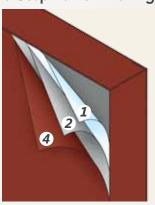


Legacy 20-gauge Woodgrain Textured Steel



Legacy 22-gauge Woodgrain Textured Steel

### 5-Step Paint Finishing System



### 1. A40 Hot-dipped Galvannealed

300% more coating thickness than 40Z Full Electrolytic Zinc Coated steel, resisting rust inside and out

### 2. Base Coat (Prime Paint)

A 2-part urethane, catalyst hardened base 5. Oven-Cured coat is applied by a robotic reciprocating paint system

### 3. Oven-Cured

Base coat is oven-cured for lasting durability

### 4. Finish Coat

The door is then coated with a 2-part urethane, catalyst hardened finish coat using our state-of-the-art electrostatic application

The door is oven-cured a second time, creating a long-lasting, durable finish

### Heritage Fiberglass & Legacy Steel Doors

To select paint color, refer to our color selector for accurate color representation.



### **Limited Colors**

Available on entry doors and storm doors. Matching cladding and caulking not available.

Enzian Blue Vallis Red Primrose Yellow

# series hardware

EMTEK's unique interconnected feature provides the security of deadbolt locking while providing panic-proof exiting utilizing simultaneous retraction of both latch and deadbolt from the inside, by operation of the knob/lever.



- Heavy Duty Diecast Construction For long lasting beauty
- Durable Springs
  To prevent lever sag
- Threaded Brass Tubes
  Solid brass nose bolts & sintered metal cams
- Lifetime Mechanical Warranty
  Our guarantee of value
- Lifetime Anti-tarnish Finish Warranty Beauty for life\*

All Emtek hardware is available in these finishes



\* Because of the nature of the finish, Oil Rubbed Bronze has no finish warranty.



Emtek's oil rubbed bronze finish is underlain with copper. Normal use will produce natural oxidation of the finish and reveal rich highlights on raised portions of the design.

## Exterior Styles



# Interior Styles



Egg Shown on Melrose



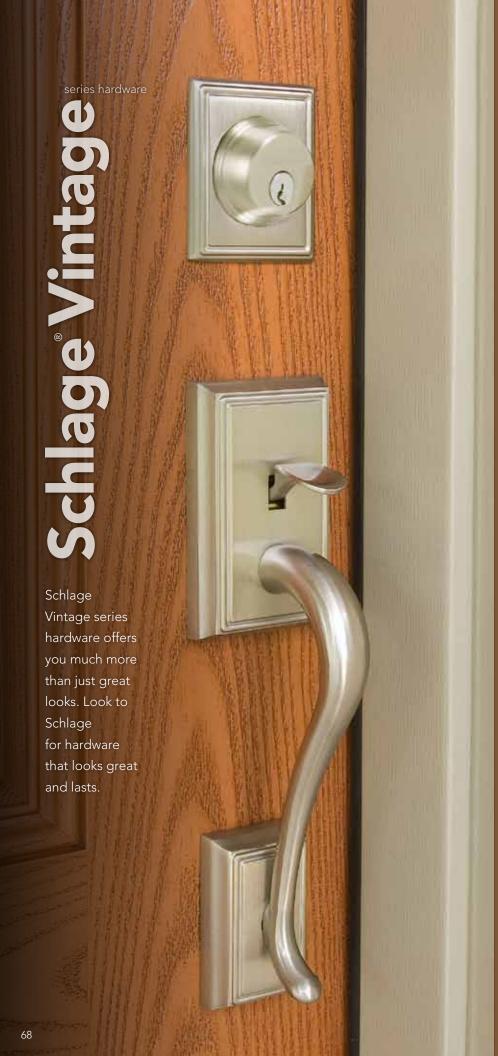
Egg Shown on Marietta



Cortina Shown on Orleans



Turino Shown on Imperial and Ribbon & Reed



- Solid Cast Brass
  For long lasting beauty
- Maximum Security Deadbolt
  For peace of mind
- Nickel Silver Pins and Keys For smooth, reliable operation
- Heavy Duty Springs
  For durable and "droop-free" levers
- Superior Parts and Design
  Tested for over 400,000 cycles of operation
- Lifetime Mechanical Warranty Our guarantee of value
- Lifetime Anti-tarnish Finish Warranty Available
   Beauty for life

All Schlage hardware is available in these finishes

Lifetime & 10-Year Bright Brass

Lifetime Satin Nickel

10-Year Antique Brass

Lifetime Aged Bronze

## Exterior Styles



# Interior Styles



# lockset & deadbolt Electron Schlage Touchpad

Electronic locksets and deadbolts utilize Schlage's Innovative keyless access. It's convenient and is customizable to fit your security needs.



- Deadbolt is available with any Schlage entry hardware
- 9-volt battery included
- Lighted keypad
- Up to 19 user codes
- Easy to add or delete codes
- Lifetime mechanical and 1-year electronics warranty

### Electronic Deadbolt



### **Accent Lever Electronic Lockset**









Satin Nickel

Antique Brass

Aged Bronze

All Schlage Touchpad Electronic hardware is available in these finishes

Lifetime & 10-Year Bright Brass

Lifetime Satin Nickel

10-Year Antique Brass

Lifetime Aged Bronze

# Schlage<sup>®</sup> LiNK.

Access to a whole new level of freedom.

Introducing Schlage LiNK. Now, no matter where you go, the front door is within reach. That's because Schlage LiNK is more than a lockset. It's a brilliant new way to enhance your home's security, and your family's peace of mind.

On the surface, Schlage LiNK looks like a keypad entry lock — and it is. But it also features technology

that allows you to use your smart phone or computer to remotely unlock your doors, monitor entry, and change pass codes. You can even pair Schlage LiNK with other household items like lights and appliances for additional security and convenience.

That's freedom. That's intelligence.



Schlage LiNK Dead Bolt







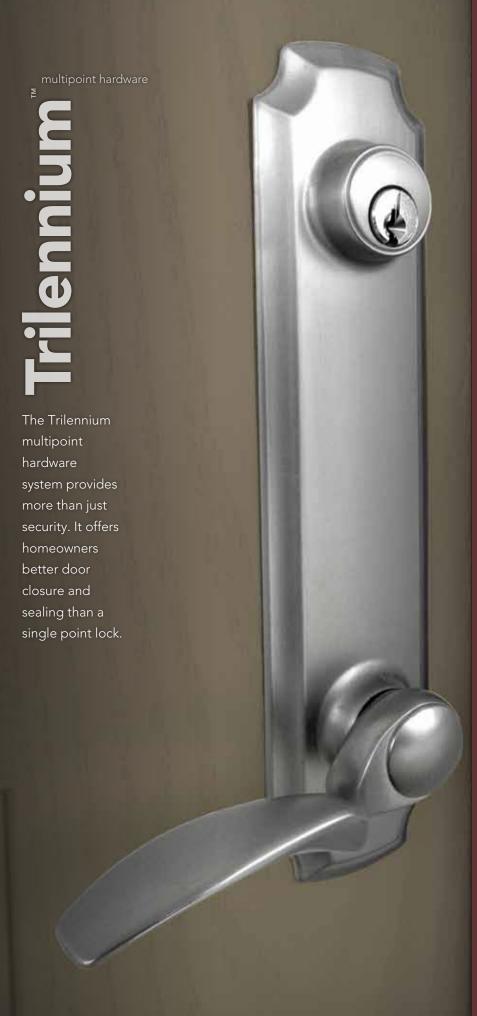
Schlage LiNK Lockset



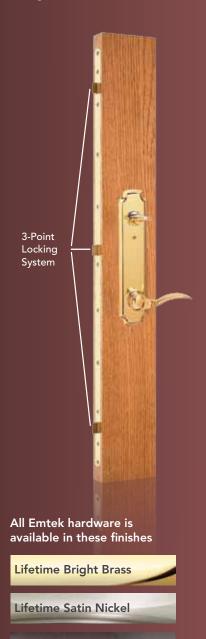
# All Schlage LiNK Touchpad Electronic hardware is available in these finishes



Schlage LiNK requires a monthly subscription fee to enable remote access from your computer or smart phone over the internet. For more information on Schlage LiNK, please go to www.link.schlage.com



- All three points latch with a 1" deadbolt throw.
- Top and bottom latch design allows for door misalignment and 3/16" pull-in when deadbolted.
- Release of the latch and deadbolt is a single downward movement.
- Deadbolts include anti-saw hardened steel pin.
- Lifetime finish warranty and 10-year warranty on materials and workmanship.
- Hardware available in your choice of Bright Brass or Satin Nickel.



Lifetime Flat Bronze\*

Flat Bronze coordinates (but is not an exact match) with Aged Bronze accessories.







Trilennium hardware is required on all 8' Signet and Heritage fiberglass doors. Optional on all other fiberglass doors.

Also available on all Legacy steel doors.



Schlage Classic Door Locksets & Deadbolts



in Knob Lockset





Accent Keyed Lockset

Georgian Key in Knob Lockset





Flair Keyed Lockset



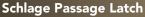




1" Deadbolt

Double Key 1" Deadbolt❖

Also available as Interior Only 1-Sided Thumbturn 1" Deadbolt





Accent Passage Latch





Flair Passage Latch

All Schlage Classic Series hardware is available in these finishes

Lifetime & 10-Year Bright Brass

Lifetime Satin Nickel

10-Year Antique Brass

Lifetime Aged Bronze

# **Solid Brass Accessories**

Sometimes the smallest things make the biggest difference. Our solid brass accessories add a lot to the look of your entry system.



### Optional Decorative Hinges

Also available in Satin Nickel & Oil Rubbed Bronze (Inswing only)



### Accessories Finish Availability 5-Year Mechanical Warranty

| 7 (CCC55011C5 1 1115117 (Validolity 5-1ear Wechanical Wallanty |              |                |                |              |                   |                      |  |  |  |  |
|----------------------------------------------------------------|--------------|----------------|----------------|--------------|-------------------|----------------------|--|--|--|--|
|                                                                | L            | ifetime Finish | 1              | 5-Yea        | No Finish Waranty |                      |  |  |  |  |
| Accessories                                                    | Bright Brass | Satin Nickel   | Aged<br>Bronze | Bright Brass | Antique Brass     | Oil Rubbed<br>Bronze |  |  |  |  |
| Colonial Door Knocker                                          | •            | •              |                |              |                   | •                    |  |  |  |  |
| Classic Door Knocker/Viewer                                    | •            | •              | •              | •            | •                 |                      |  |  |  |  |
| Classic Door Knocker                                           | •            | •              | •              | •            | •                 |                      |  |  |  |  |
| Magazine Slot*                                                 | •            | •              | •              | •            | •                 |                      |  |  |  |  |
| Mail Slot*                                                     | •            | •              | •              | •            | •                 |                      |  |  |  |  |
| Kick Plate                                                     | •            | •              | •              | •            | •                 |                      |  |  |  |  |
| Peek-O                                                         |              |                |                | •            | •                 |                      |  |  |  |  |
| Long Trim Handle                                               |              |                |                |              |                   |                      |  |  |  |  |

- Mail slot and magazine slot are not available on 009, 008P, 110, 240, 243 and 440 door styles.

  Peepsite available in Bright Brass, Chrome (recommended for use with Satin Nickel hardware finish) and Aged/Antique (recommended for use with Aged Bronze or Antique Brass hardware finish) with 5-year finish warranty.
- Double key deadbolts on residences and any door in any structure which is used for egress are a safety hazard in times of emergency.



### InVent™ Retractable Screens

Upgrade your door with our InVent Retractable Screens. Now our color matched retractable screen is factory installed and available in custom sizes.

- Disappears into the natural recesses of the frame making them virtually invisible.
- Glides within the rails no wheels or rollers to replace or lubricate.
- Screen expands upon impact prevents damage or injury.
- Full length magnetic seal and a thick insect pile.
- A patent pending quiet, smooth brake system.
- Factory installed to ensure the most precise fit.
- Housing is color matched to all of our paint colors.
- Easy access to the screen cartridge makes screen replacement simple.
- Available for single, french or patio doors.
- Available in 8' doors.

Pg 92 ProVia Door Price List



### Freedom Pet Door

Factory Installed - Available on Flush Doors Only.

- Solid aluminum construction with locking panel
- Soft single flap for tight weather seal
- Available on the following styles: 001, 430DC-F, 430VNT-F, 430DC-EG-F, 430DC-IGT-F, 100DC, 101DC, 131DC & 306DC
- Also available on storm doors.
   See page 105.

### Medium

8%" x 11%" opening for pets up to 40 lbs.

### Large

10%" x 15%" opening for pets up to 100 lbs.

Pg 92 ProVia Door Price List



### Casing

Put the finishing touch on the inside of your entryway with our beautiful interior casing. Available in Cherry, Mahogany, Oak or Poplar wood.

- 2½" Modern
- 2½" Colonial
- 3½" Colonial



Available for any door configuration including transoms.

Signet stains are available on Cherry, Mahogany or Oak casing and Heritage stains are available on Oak or Poplar casing.

Paint finishes are available on Oak or Poplar casing.

Pg 97 ProVia Door Price List



### **Aluminum Pre-fit Cladding**

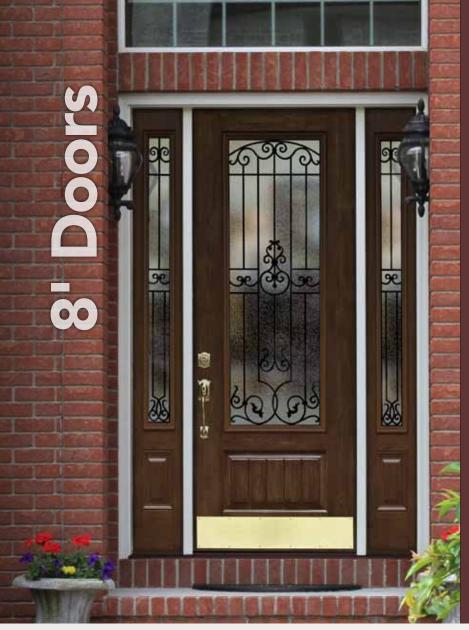
is worth the small investment. You can add pre-fit cladding to any Full Wood Frame entry system.

- Protective
- Maintenance-free
- Stays beautiful
- Factory applied
- Available in all our featured paint colors and two coordinating stain colors.

### **Cladding Colors**



Pg 99 ProVia Door Price List





All 8' Decorative Glass doors (excluding Tuscany) can be ENERGY STAR qualified depending on the glazing system you choose. This chart indicates which glazing system is required for ENERGY STAR qualification, as

| 8' Doors                          | Glazing Systems |     |     |    |  |  |  |
|-----------------------------------|-----------------|-----|-----|----|--|--|--|
| Privacy<br>Clear Glass            | TLK             | TLA | DLA | DC |  |  |  |
| Internal Blinds<br>Internal Grids | DLA             | DC  |     |    |  |  |  |

■ ENERGY STAR Qualified

Refer to pg. 13 for Glazing Systems information

Since Low-E glass has a slight color tint, it is recommended that sidelites be ordered with the same glazing system as the door.



### 8' Glass Options







All 8' doors without glass are ENERGY STAR qualified.



- ₩ Signet Cherry Series Fiberglass
- Heritage Fiberglass Smooth Steel

- Also available in 1 panel (002)
  Also available in TAF, CHI, WAT & OBS
  Also available in BLR-IGT, BLR-IGP & BLR-IGC
- Available in Brass, Zinc and Patina caming.
- Available in Zinc and Patina caming. Available in Brass and Zinc caming.



- All door styles are available as a French Door
- Available with Full Wood Frame or Steel L-Frame
- Hinged on each end with door knobs in the center
- Available with either Left or Right door Active (main entryway)
- Center astragal is attached to the Inactive door and includes top and bottom slide bolts (used to open Inactive door)
- Available as Inswing or Outswing
- Header security plate standard on Full **Wood Frame**
- Hardware Installation: locksets, deadbolts and kickplates will be installed on active and inactive door, all other hardware on active door only
- Optional InVent™ Retractable Screens



sizes are limited. See Price List for details.



Custom size clear glass transom pg. 84





- Signet and Heritage Fiberglass
- 20-gauge Woodgrain Textured Steel Smooth Steel

Designer Patio
doors are swinging
patio door systems
available in 2 or
3-lite units and
constructed of
the same solid
quality Signet<sup>TM</sup>
and Heritage<sup>TM</sup>
Fiberglass, and
Legacy<sup>TM</sup> Woodgrain
Textured or Smooth
Steel doors as our
entry door units.



### Patio Door Standard Features



A keyed Schlage® flair handleset with a Maximum Security thumbturn deadbolt is included. Choose from bright brass, antique brass, satin nickel or aged bronze finish.

Optional Lifetime finish available.



The lock area is reinforced with a **20-gauge steel security plate** for added strength.



Spring-loaded latch system automatically engages upon closing. Latch also includes interior locking feature. NEW BetterVue™ fiberglass screen is standard. Heavy-duty fiberglass, aluminum, or SeeVue™ stainless steel screen is optional.



Suspended by ball bearing rollers this **top-hung heavy duty aluminum screen frame** reduces binding, creating effortless operation. Screen frames are available in all 16 colors.



Our Sahara™ heavy-duty extruded sill has a 1½" wide thermal barrier oak-like riser that will not rot or warp and is non-conductive. Also available with an anodized brass or bronze finish.

Bronze threshold comes with a color coordinated riser.

### **Door Swing**



### Options:

**Finishes** - Patio doors are available in all finishes shown on pages 64-65.

Optional InVent Retractable Screen - See page 76.

**Door Swing** - (Doors viewed from above. Inswing only.)

## Custom Widths & Heights.

Need a little more height or a little less width? We are pleased to offer customized patio door widths and heights in  $\frac{1}{8}$ " increments.

### Standard Sizing Information

|                   | Dov            | vnsized (St | :andard) P       | atio Doors                 |                                     | Full Size Patio Doors |           |                  |                            |                                                        |  |
|-------------------|----------------|-------------|------------------|----------------------------|-------------------------------------|-----------------------|-----------|------------------|----------------------------|--------------------------------------------------------|--|
| Patio Unit Sizing | Patio<br>Width | Unit Size   | Rough<br>Opening | Brickmold to<br>Brickmold* | Patio Height                        | Patio Width           | Unit Size | Rough<br>Opening | Brickmold to<br>Brickmold* | Patio Height                                           |  |
|                   | 60"            | 591/4"      | 60"              | 6115/16"                   | D 10 :                              | 60"                   | 611/16"   | 623/16"          | 641/8"                     | D 10 :                                                 |  |
|                   | 64"            | 631/4"      | 64"              | 6515/16"                   | Rough Opening<br>Height             | 64"                   | 651/16"   | 663/16"          | 681/8"                     | Rough Opening<br>Height                                |  |
|                   | 68"            | 671/4"      | 68"              | 6915/16"                   | 793/4"                              | 68"                   | 697/16"   | 703/16"          | 721/8"                     | 82"                                                    |  |
|                   | 72"            | 711/4"      | 72"              | 7315/16"                   | Unit Height Not                     | 72"                   | 731/16"   | 743/16"          | 761/8"                     | Unit Height Not                                        |  |
|                   | 90"            | 883/8"      | 891/8"           | 911/16"                    | Including Brickmold<br>791/4"       | 90"                   | 911/16"   | 925/16"          | 941/4"                     | Including Brickmold<br>81 <sup>1</sup> /2 <sup>"</sup> |  |
|                   | 96"            | 94¾"        | 951/8"           | 971/16"                    |                                     | 96"                   | 97%16"    | 985/16"          | 1001/4"                    |                                                        |  |
|                   | 102            | 100%"       | 1011/8"          | 1031/16"                   | Unit Height<br>Including Brickmold* | 102"                  | 1031/16"  | 1045/16"         | 1061/4"                    | Unit Height<br>Including Brickmold*                    |  |
|                   | 108"           | 106%"       | 1071/8"          | 1091/16"                   | 805/8"                              | 108"                  | 109%16"   | 1105/16"         | 1121/4"                    | 827/8"                                                 |  |

<sup>\*</sup> Optional Aluminum Frame Cladding will increase brickmold to brickmold width by 1/4" and height by 1/8". Not all sizes available in all door types.

# estige Vinyl Patio Doors





Prestige Vinyl Patio Doors are tested against the most stringent industry standards for air and water infiltration, wind-load resistance, ease of operation, forced entry and much more. This means you'll have lower heating and air-conditioning costs, easier cleaning, low maintenance and increased comfort.

Lifetime Limited Warranty

Breakage & Sea Failure

### Standard Features



Strong, multi-chamber profiles and 5%" frame depth offer greater thermal efficiency and increased sound abatement.



Galvanized steel reinforced panels ensure rigidity and stable operation.



The vent lock adds peace of mind when you want to leave the door open for ventilation yet keep would-be intruders out.



Fixed and mobile panel rails meet and interlock perfectly, making removal from the outside virtually impossible. Lower sill design provides safer entry



Sill is reinforced with galvanized steel. Pair that with our patented water draining system, and it results in an efficient and durable base for our patio door.



Patented sliding system features four adjustable 1" wheels per operating panel to ensure smooth, easy and quiet operation.



Suspended by ball bearing rollers this top-hung heavy duty aluminum screen frame reduces binding, creating effortless operation.



Spring-loaded latch system automatically engages upon closing. Latch also includes interior locking feature. NEW BetterVue™ fiberglass screen is standard. Heavy-duty fiberglass, aluminum, or SeeVue™ stainless steel screen is optional.

### 8000 Series Features

- ComforTech™ TLK triple glazed warm edge glazing system with high performance Low-E Krypton glass
- Woodgrain interior
- Secondary ventilation lock
- Multi-point locking Bright Brass or Satin Nickel handleset with keylock.

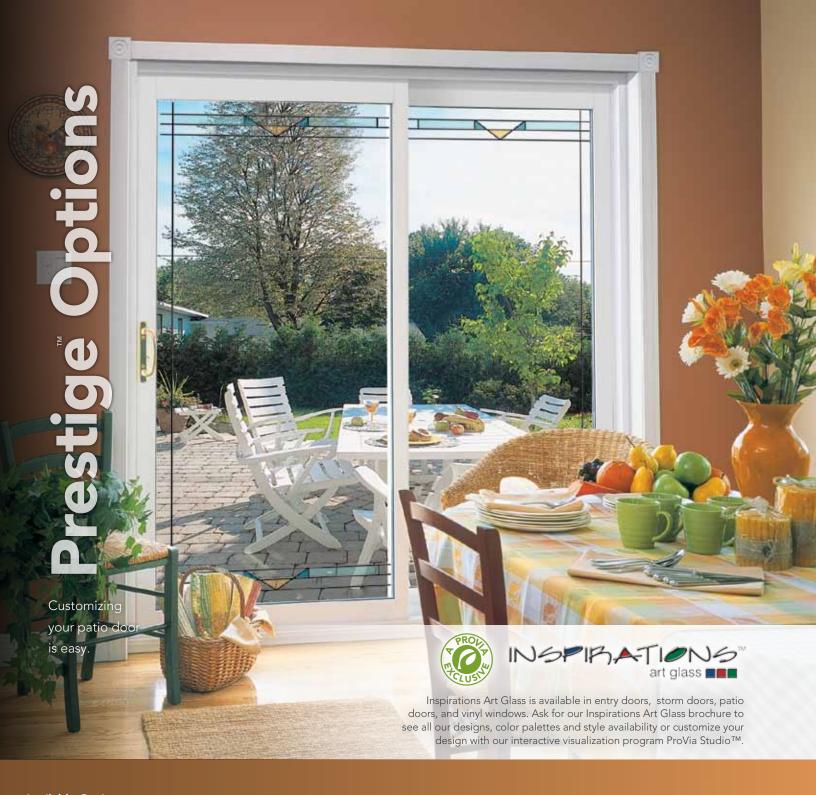
### 7000 Series Features

- ComforTech™ DLA warm edge glazing system with high performance Low-E Argon glass
- Secondary ventilation lock
- Multi-point locking color matched handleset on white or beige patio doors.



All 8000 and 7000 Series Prestige Patio Doors with options as shown are ENERGY STAR Qualified.





### **Available Options:**

See Price List for option avialability

- ComforTech™ TLA and TLK triple-glazed glass
- Tinted glass in bronze, gray or green
- Azurlite® glass
- Painted aluminum internal grid in flat or contoured
- Woodgrain contoured internal grid

- Traditional beveled glass
- Single Prairie beveled glass
- Single and Double Prairie internal grids
- Keylock available for all hardware
- 8' wide units can be ordered assembled or knock-down

# Internal Blinds | Internal Blinds provide exceptional privacy and light control, however, Prestige Patio Doors with Internal Blinds are not ENERGY STAR qualified.



- Ultra-Privacy edge channel design keeps out light and prying eyes
- Blinds tilt, raise and lower using the convenient fingertip adjustment slides
- Easy to clean; no more dusting of blinds
- 10-Year Warranty
- Available as upgrade to 7000 series
- Available in standard sizes only
- Available in white blinds only
- Available in 1, 2, 3, and 4 lite models (n/a in 50" x 80" or 96" x 80" sizes)

### Hardware Options

Our Prestige Patio Door comes with multipoint mortise hardware available in White or Beige. Optional keylock available. Optional solid brass hardware with keylock available in Bright Brass or Satin Nickel finish.

### Standard Hardware

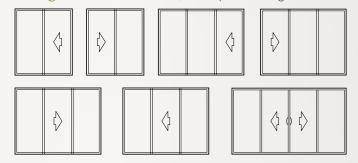




### Optional Hardware with keylock



### Configuration Available in 2, 3 or 4-panel configurations and standard and custom sizes



### Colors (Woodgrain doors come with White or Beige exterior)







Storm Door Paint Finishing System

Paint is electrostatically applied with a vertical hydraulic reciprocator using a turbo disc that atomizes the paint particles for better coverage of contoured extrusions.



# Storm Door Paint Colors

To select stain color, refer to our color selector for accurate color representation.

| Snow Mist     | Cafe Cream  | Chateau     | Sandpiper Beige | Sandstone      |
|---------------|-------------|-------------|-----------------|----------------|
| Griew Wildt   | Caro orean  | Onatoad     | Canapiper Beige | Caridotorio    |
| Sterling Gray | Clay        | Geneva Blue | Forest Green    | Mountain Berry |
|               |             |             |                 |                |
| Rustic Bronze | Tudor Brown | Coal Black  |                 |                |

# Limited Colors

Available on entry doors and storm doors.

Matching cladding and caulking not available.

### Primrose Yellow

Enzian Blue

Vallis Red

# Storm Door Construction



Durable, oven-baked polyester finishes are backed by a Lifetime Warranty for lasting beauty and low maintenance.



Extruded aluminum frame adds beauty to your door by virtue of the rounded cove molding along the glass edge of the extrusion.

All our storm doors are constructed with **tempered safety glass.** 



You'll appreciate the finished look of our color matched aluminum installation screw covers.

Each door features *quality hardware* that adds beauty and functionality to your new storm door.

Varies by model.



Sashes are secured by our color matched polycarbonate clips or an internal sash lock system.

Varies by model.



Smooth function is essential. That's why we include a *quality door closer* in every storm door package.

Varies by model.



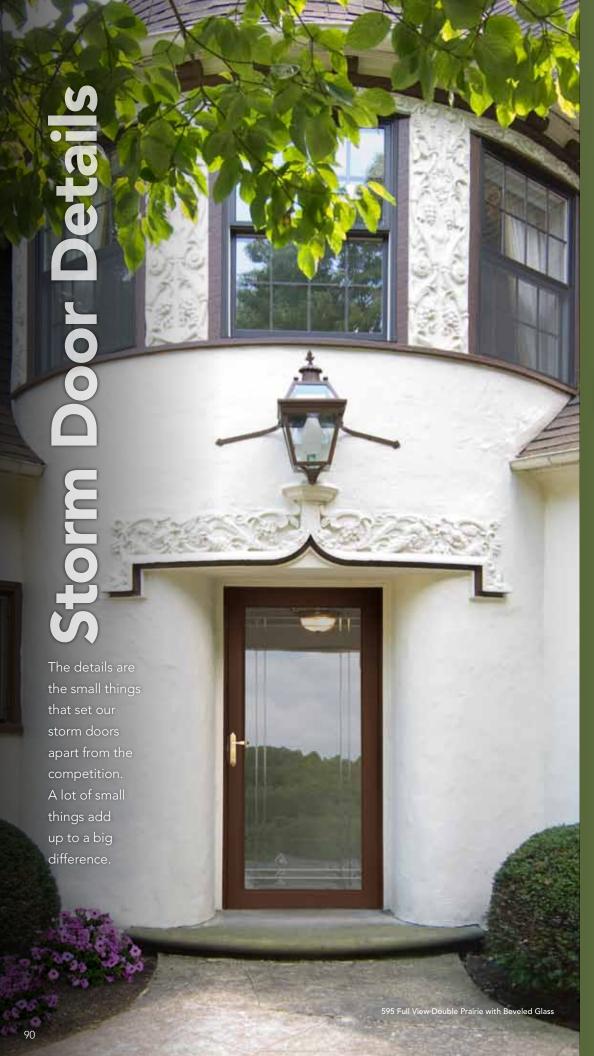
Corrosion proof corner gussets enhance the structural integrity of the door.





Our bottom expander with sweep allows for adjustment to ensure a snug fit as needed. Varies by model.

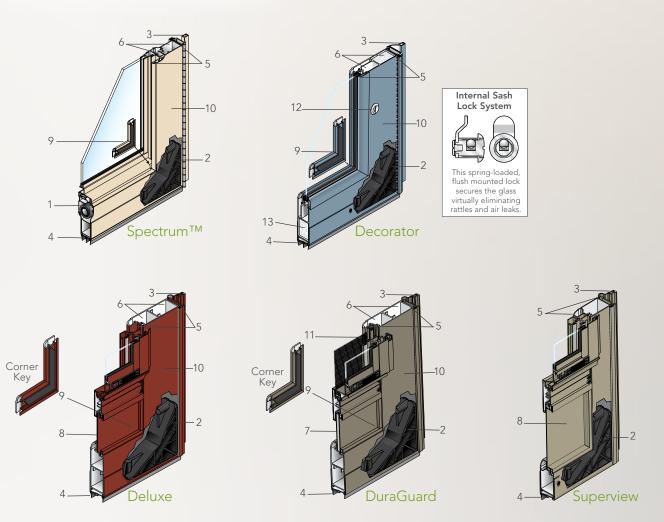




Our storm doors excel in Beauty, Durability, Security and Energy Efficiency. And we offer a Lifetime Limited Transferable Warranty on all our storm doors.

> Lifetime Limited Transferable Warranty for all Storm Doors

# Storm Door Construction



| Construction                                                                                 | Spectrum™   | Decorator     | Deluxe     | DuraGuard  | Superview |
|----------------------------------------------------------------------------------------------|-------------|---------------|------------|------------|-----------|
| InVent™ Retractable Screen System                                                            | •           |               |            |            |           |
| 2 Outside corners are secured to corrosion proof gussets, for structural integrity           | •           | •             | •          | •          | •         |
| 3 Color matched aluminum installation screw covers enhance the appearance of your door       | •           | •             | •          | •          | •         |
| ◆ The bottom sweep eliminates drafts                                                         | Triple      | Triple        | Double     | Double     | Single    |
| The sculptured frame adds durability                                                         | 1¼" x 4¾16" | 1¼" x 4"      | 1¼" x 35%" | 1¼" x 35%" | 1¼" x 2%" |
| 6 Multi-hollow construction provides greater strength and security than standard storm doors | •           | •             | •          | •          |           |
| 7 The reinforced aluminum kick panel adds durability                                         | •           |               |            | •          |           |
| 3 The aluminum kick panel resists rust and adds strength                                     |             |               | •          |            | •         |
| ② Corner keys provide added support to the inside of the door frame                          | •           | •             | •          | •          |           |
| Aluminum wall thickness up to 20% thicker than industry standard                             | •           | •             | •          | •          |           |
| ① The .023 gauge stainless steel screen offers extra security and protection (12 x 12 mesh)  |             |               |            | •          |           |
| ② Sash/Screen secured by internal lock system or color matched polycarbonate clips           |             | Internal Lock | Clips      | Clips      | Clips     |
| Standard insulated frame core offers increased energy efficiency                             |             | •             |            |            |           |
|                                                                                              | •           | Optional      | •          | •          | •         |



# Standard Hardware & Accessories



 Satin nickel hardware, piano hinge and bottom expander are standard on Spectrum storm doors with zinc caming and Inspirations Art Glass.

# Spectrum Styles



#296-B Full View Double Prairie with Beveled Glass and Brass Inlay



#296-Z Full View Double Prairie with Beveled Glass and Zinc Inlay



#295 Full View Double Prairie with Beveled



#291 Full View\* \* Inspirations Glass available in #291 Full View



#298-B Three-quarter View with Beveled Glass and Brass Inlay



#298-Z Three-quarter View with Beveled Glass and Zinc Inlay•



#298-VG Three-quarter View with Beveled Glass



#298 Three-quarter View



#292 Provincial Half-Lite



#293 Crossbuck Half-Lite



#279 Flush Half-Lite



#291SH Full View







#298SH Three-Quarter



#274SH Half-Lite



#298-COS Cosmopolitan (Sedona)\*



#298-AZT Aztec (Coral Reef)\*



#298-TUL Tulips (Vineyard)\*



# **Decorator Series Storm Doors Include:**

- Triple seal bottom sweep
- 1¼" x 4" wide sculptured frame

# Standard Hardware & Accessories

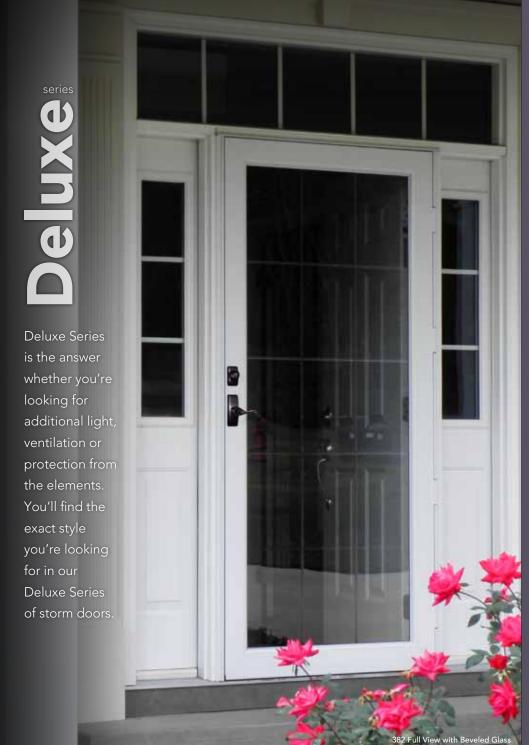


Satin Nickel hardware and piano hinge are standard on Decorator storm doors with zinc caming and Inspirations Art Glass.

# **Decorator Styles**



Optional full screen with horizontal stabilizer bar available for all Decorator doors.



### **Deluxe Series Storm Doors Include:**

- Double seal bottom sweep
- 1¼" x 3%" wide sculptured frame
- BetterVue™ Fiberglass Screen (NEW)



# Standard Hardware & Accessories



# Deluxe Styles









397-VIN Vintage (Timberland)

Includes screen

<sup>\*</sup> Full and One-Lite screens have horizontal stabilizer bar.



### **DuraGuard Series** Storm Doors Include:

- Double seal bottom sweep
- Fixed .023 stainless steel screen
- 1¼" x 3%" wide sculptured frame



# Standard Hardware & Accessories



Black Contemporary Curve lever



4 color matched with deadbolt



1½" brass-look



# **DuraGuard Styles**





#096 Screen Door #096-G With glass insert

#096-GV With ventilated bottom and removable top and bottom sashes

#099 Self-Storing Sash & screen

#074 Flush Half Lite (Removable sash)



#094 Provincial Half Lite (Removable sash)



#095 Crossbuck Half Lite (Removable sash)



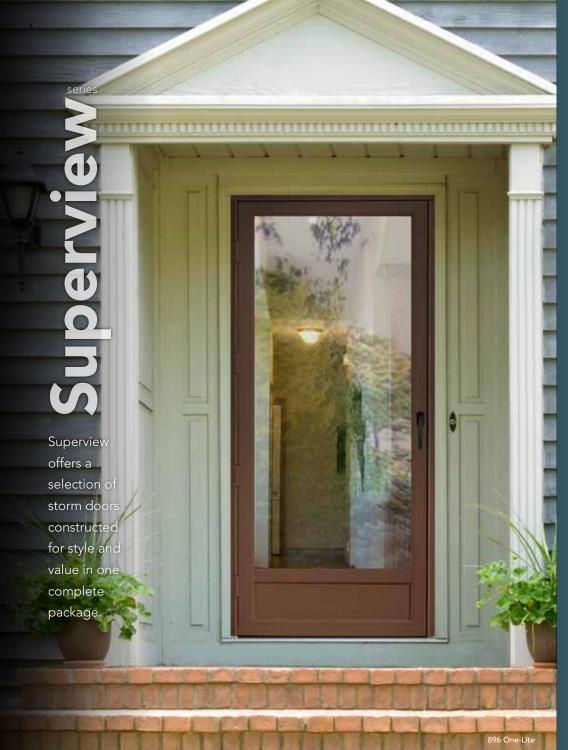
#092 Provincial Self-Storing Includes full screen



#093 Crossbuck Self-Storing Includes full screen



#079 Self-Storing Includes full screen



### **Superview Series** Storm Doors Include:

- Single seal bottom sweep
- 1¼" x 25%" sculptured frame
- BetterVue™ Fiberglass Screen (NEW!



# Standard Hardware & Accessories



Black Pull Handle Also available in White

4 color matched leaf hinges with brass bushings

> Color matched bottom expander

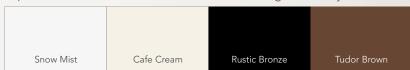
Single Black Closer Also available in White



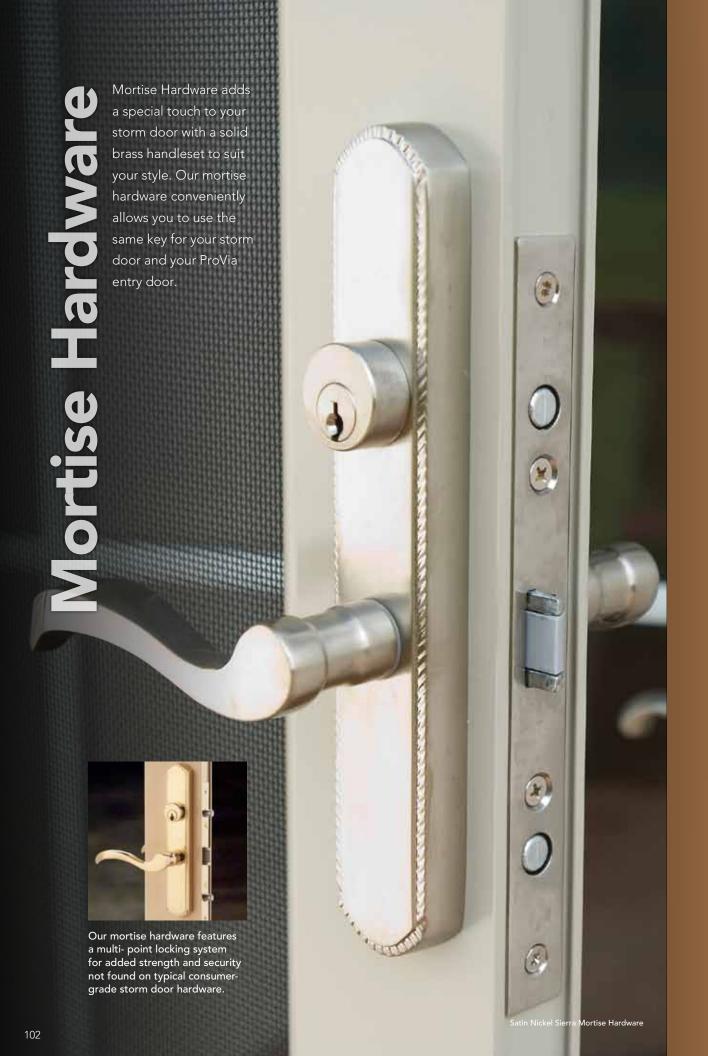
# Superview Styles



Superview storm doors are available in the following colors only:



To select stain color, refer to our color selector for accurate color representation.







Mortise hardware requires a factory handleset prep and is not available on expander and double french doors.









| Hardware Finish Availability Hardware Availability |                          |                          |                         |                         |                 |                 |           |           |            |            |           |
|----------------------------------------------------|--------------------------|--------------------------|-------------------------|-------------------------|-----------------|-----------------|-----------|-----------|------------|------------|-----------|
| Exterior Handle Styles                             | LIFETIME<br>Bright Brass | LIFETIME<br>Satin Nickel | LIFETIME<br>Aged Bronze | 1-Year<br>Antique Brass | 1-Year<br>White | 1-Year<br>Black | Spectrum™ | Decorator | Deluxe     | DuraGuard  | Superview |
| Windsor                                            | •                        | •                        | •                       | NEW!<br>(or 2012        |                 |                 |           | Standard  |            |            | *         |
| Townsend                                           | •                        | •                        | •                       | NEW!<br>(or 2012        |                 |                 |           |           |            |            | *         |
| Contemporary Curve                                 | •                        | •                        | •                       | •                       | •               | •               |           |           | Standard † | Standard † | *         |
| Push Button (DH201 & DH202)                        |                          |                          |                         |                         | •               | •               |           |           |            |            | *         |
| Push Button (DH192)                                |                          |                          |                         |                         |                 |                 |           |           |            |            |           |
| Pull Handle                                        |                          |                          |                         |                         | •               | •               |           |           |            |            | Standard  |

• Interior handle finish matches exterior handle

Available as an option

† Standard color is black or white

\* Not available on Superview Model #899



### Freedom Pet Door

Factory Installed -Available on Flush Doors Only

- Solid aluminum construction with spring loaded interior cover
- Soft single flap for a tight weather seal
- White mitered aluminum frame with white aluminum cove
- Also available on entry doors See page 76
- Also available on additional storm door styles. See Price List pg. 130



#279 Flush Half-Lite with Pet Door Option

#379 Self-Storing with Pet Door Option Includes full screen



### Medium

8%" x 11%" opening for pets up to 40 lbs.

### Large

10%" x 15%" opening for pets up to 100 lbs.

# Piano Hinge and Bottom Expander



Satin Nickel piano hinge and Satin Nickel bottom expander

Aged Bronze piano hinge and Aged Bronze bottom expander

# Easy-Set Closer



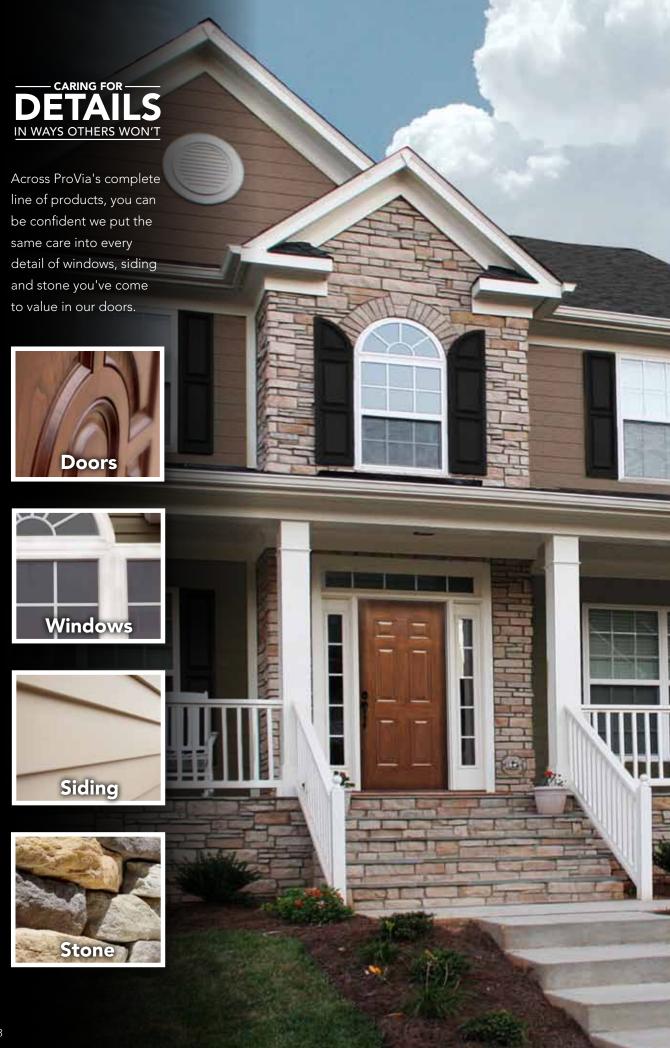
# Magazine & Mail Slot

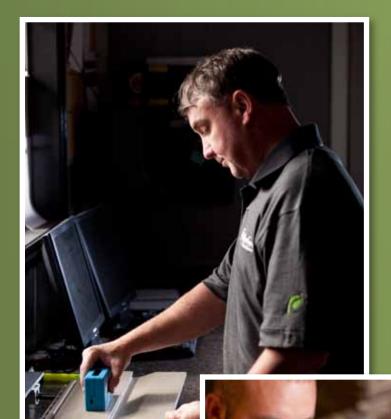






Bright Brass, Satin Nickel and Aged Bronze magazine and mail slots. Available on #074, #079, #279, #374 and #379.





At ProVia, we care about our customers as much as we do the products and services we meticulously provide. We combine oldworld craftsmanship with state-of-the-art technology to deliver personalized

in doors, windows, siding and stone.

invite you to experience ProVia's full line of ssional Way - which includes the industry's best

Look at our full line of products at : www.proviaproducts.com







Doors • Windows • Siding • Stone www.proviaproducts.com

© 2012 ProVia P-MK-030005-12 11/11 75M - H Distributed by: